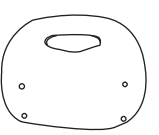
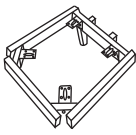
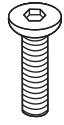
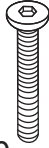
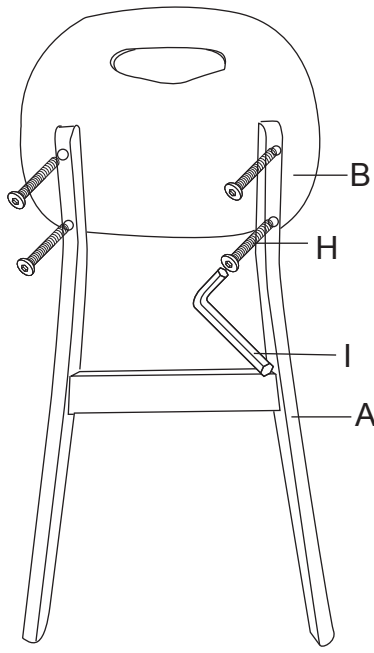
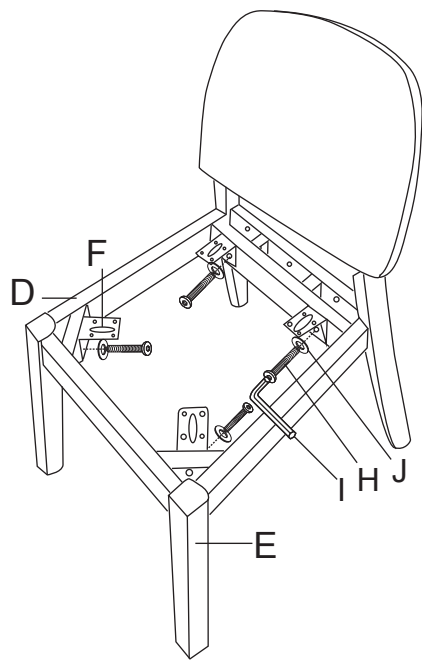
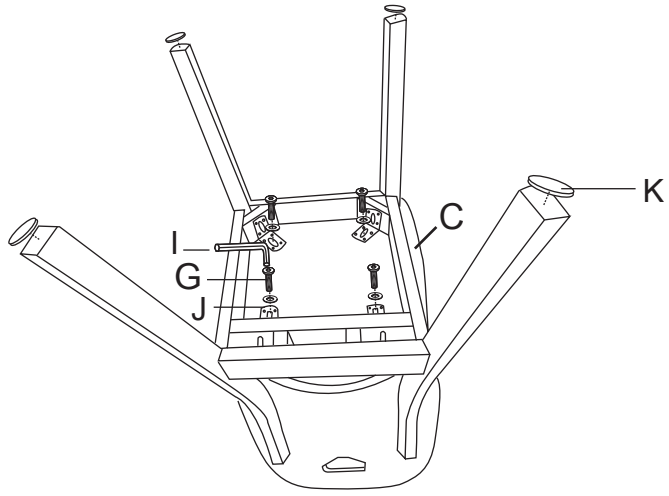


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ASSEMBLY INSTRUCTIONS

A  X1	B  X1	C  X1	D  X1	E  X2	F  X4
G  M6X20 X4	H  M8X60 X11	I  X1	J  8X22 X13	K  X4	

1 	2 
3 	4 