

**DE:** Unser Produkt wird Ihnen in 3 Paketen geliefert. Die Lieferzeiten dieser 3 Pakete können abweichen, bitte haben Sie etwas Geduld und vielen Dank für Ihr Verständnis.

**UK:** Our product will be delivered to you in 3 packages. The delivery times of these 3 packages may differ, please be patient and thank you for your understanding.

**FR:** Notre produit vous sera livré en 3 colis. Les délais de livraison de ces 3 colis peuvent différer, soyez patient et merci pour votre compréhension.

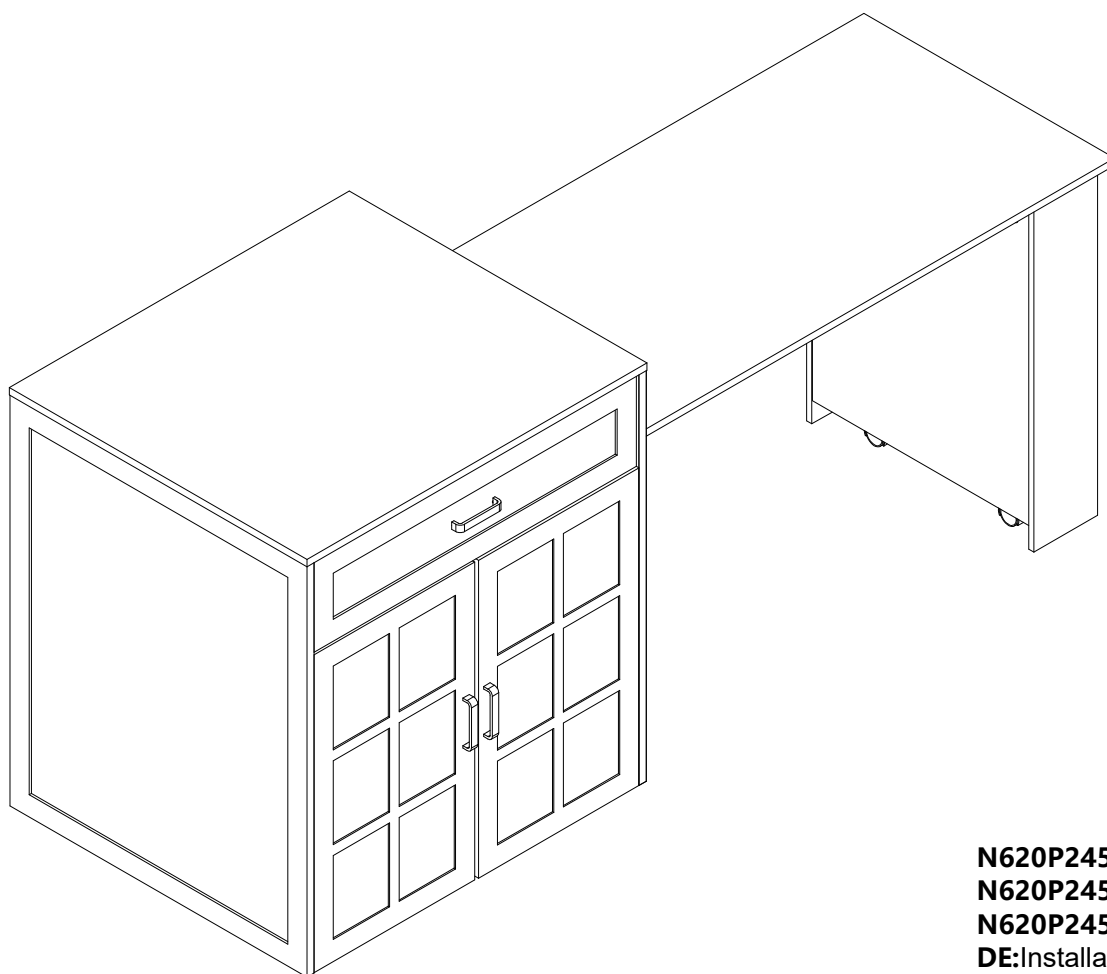
**IT:** Il nostro prodotto verrà consegnato in 3 pacchi. I tempi di consegna di questi 3 pacchi possono variare; vi preghiamo di avere un po' di pazienza e vi ringraziamo per la vostra comprensione.

**ES:** Nuestro producto se entregará en 3 paquetes. Los tiempos de entrega de estos 3 paquetes pueden variar; por favor, tenga un poco de paciencia y gracias por su comprensión.

**NL:** Ons product wordt in 3 pakketten bij u geleverd. De levertijden van deze 3 pakketten kunnen verschillen, we vragen om uw geduld en bedanken u voor uw begrip.

**SE:** Vår produkt kommer att levereras till dig i 3 paket. Leveranstiderna för dessa 3 paket kan variera, vi ber om ditt tålamod och tackar för din förståelse.

**PL:** Nasz produkt zostanie dostarczony w 3 paczkach. Czas dostawy tych 3 paczek może się różnić, prosimy o cierpliwość i dziękujemy za zrozumienie.



**N620P245401**

**N620P245402**

**N620P245403**

**DE:** Installationsanleitung

**UK:** Installation Instruction

**FR:** Instruction d'installation

**IT:** Istruzioni di installazione

**ES:** Instrucciones de instalación

**NL:** Installatie-instructies

**SE:** Installationsanvisningar

**PL:** Instrukcje instalacji

**(DE):**

1. Die maximale Tragfähigkeit des Produkts beträgt 60 kg, bitte nicht überladen.
2. Lassen Sie Kinder nicht auf Möbel klettern, da dies Umkippen und schwere Verletzungen verursachen kann.
3. Um die Sicherheit zu gewährleisten, installieren Sie bitte gemäß der Anleitung und ziehen Sie bei Bedarf Fachleute zurate.
4. Stellen Sie Möbel nicht in die Nähe von Feuerquellen oder heißen Gegenständen, um das Brandrisiko zu vermeiden.
5. Stellen Sie Möbel nicht in feuchten Umgebungen auf, um Materialschäden zu verhindern.
6. Überprüfen Sie regelmäßig alle Verbindungen und Befestigungen, um sicherzustellen, dass sie fest sind, um Unfälle zu vermeiden.
7. Reinigen Sie Möbel mit einem feuchten Tuch oder Alkohol, vermeiden Sie die Verwendung von reinigenden Mitteln mit ätzenden Chemikalien.

**(UK):**

1. The maximum weight capacity of the product is 60kg; do not overload.
2. Do not allow children to climb on furniture, as it may cause tipping and serious injury.
3. For safety, please install correctly according to the instructions, and seek professional assistance if necessary.
4. Do not place furniture near fire sources or hot items to avoid fire risk.
5. Do not place furniture in damp environments to prevent material damage.
6. Regularly check all connections and fasteners to ensure they are secure to prevent accidents.
7. Clean furniture with a damp cloth or alcohol; avoid using cleaners with corrosive chemicals.

**(FR):**

1. La capacité maximale de charge du produit est de 60 kg, ne pas surcharger.
2. Ne laissez pas les enfants grimper sur les meubles, cela peut entraîner un basculement et des blessures graves.
3. Pour garantir la sécurité, veuillez installer correctement selon les instructions et demander de l'aide à des professionnels si nécessaire.
4. Ne placez pas les meubles près de sources de chaleur ou d'objets chauds pour éviter les risques d'incendie.
5. Ne placez pas les meubles dans des environnements humides pour éviter d'endommager les matériaux.
6. Vérifiez régulièrement tous les raccords et fixations pour vous assurer qu'ils sont sécurisés afin d'éviter les accidents.
7. Nettoyez les meubles avec un chiffon humide ou de l'alcool, évitez d'utiliser des nettoyeurs contenant des produits chimiques corrosifs.

**(IT):**

1. La capacità massima del prodotto è di 60 kg, non sovraccaricare.
2. Non permettere ai bambini di arrampicarsi sui mobili, poiché ciò potrebbe causare ribaltamenti e gravi infortuni.
3. Per garantire la sicurezza, installare correttamente secondo le istruzioni e chiedere assistenza a professionisti se necessario.
4. Non posizionare i mobili vicino a fonti di calore o oggetti caldi per evitare rischi di incendio.
5. Non posizionare i mobili in ambienti umidi per prevenire danni ai materiali.
6. Controllare regolarmente tutte le connessioni e le viti per assicurarsi che siano sicure e prevenire incidenti.
7. Pulire i mobili con un panno umido o alcol; evitare di utilizzare detergenti contenenti sostanze chimiche corrosive.

**(ES):**

1. La capacidad máxima del producto es de 60 kg, no sobrecargar.
2. No permita que los niños escalen los muebles, ya que puede provocar vuelcos y lesiones graves.
3. Para garantizar la seguridad, instale correctamente según las instrucciones y busque asistencia profesional si es necesario.
4. No coloque muebles cerca de fuentes de fuego u objetos calientes para evitar riesgos de incendio.
5. No coloque muebles en ambientes húmedos para evitar daños en los materiales.
6. Revise regularmente todas las conexiones y sujetadores para asegurarse de que estén firmes y prevenir accidentes.
7. Limpie los muebles con un paño húmedo o alcohol; evite usar limpiadores con productos químicos corrosivos.

**(NL):**

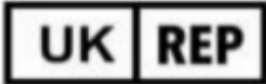
1. De maximale draagcapaciteit van het product is 60 kg; niet overbelasten.
2. Laat kinderen niet op meubels klimmen, dit kan omvallen en ernstige verwondingen veroorzaken.
3. Installeer correct volgens de instructies voor de veiligheid en vraag indien nodig om professionele hulp.
4. Plaats meubels niet in de buurt van vuurbronnen of hete voorwerpen om brandrisico te voorkomen.
5. Plaats meubels niet in vochtige omgevingen om materiaalschade te voorkomen.
6. Controleer regelmatig alle verbindingen en bevestigingen om ervoor te zorgen dat ze stevig zijn en ongelukken te voorkomen.
7. Maak meubels schoon met een vochtige doek of alcohol; vermijd het gebruik van schoonmaakmiddelen met bijtende chemicaliën.

**(SE):**

1. Den maximala belastningen för produkten är 60 kg; överbelasta inte.
2. Låt inte barn klättra på möbler, eftersom det kan leda till att de tippas och orsakar allvarliga skador.
3. För att säkerställa säkerheten, installera korrekt enligt instruktionerna och be om professionell hjälp vid behov.
4. Placera inte möbler nära värmekällor eller heta föremål för att undvika brandrisk.
5. Placera inte möbler i fuktiga miljöer för att förhindra materialskador.
6. Kontrollera regelbundet alla anslutningar och fästen för att säkerställa att de är säkra för att förhindra olyckor.
7. Rengör möbler med en fuktig trasa eller alkohol; undvik att använda rengöringsmedel med frätande kemikalier.

**(PL):**

1. Maksymalne obciążenie produktu wynosi 60 kg; nie przeciążaj.
2. Nie pozwalaj dzieciom wspinać się na meble, ponieważ może to prowadzić do przewrócenia i poważnych obrażeń.
3. Aby zapewnić bezpieczeństwo, zainstaluj poprawnie zgodnie z instrukcjami i w razie potrzeby skorzystaj z pomocy specjalistów.
4. Nie stawiaj mebli w pobliżu źródeł ognia lub gorących przedmiotów, aby uniknąć ryzyka pożaru.
5. Nie umieszczaj mebli w wilgotnym środowisku, aby zapobiec uszkodzeniu materiałów.
6. Regularnie sprawdzaj wszystkie połączenia i mocowania, aby upewnić się, że są solidne, aby zapobiec wypadkom.
7. Czyść meble wilgotną szmatką lub alkoholem; unikaj używania środków czyszczących z żrącymi chemikaliami.

|                                                                                     |                                                                                                 |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| Importer                                                                            | COMHARBOR LIMITED                                                                               |
| Add                                                                                 | Unit C,Swift Point,Cosford Lane,Rugby,CV21 1PY,GB                                               |
| Email/URL                                                                           | harborcomhar@gmail.com                                                                          |
| Manufacturer                                                                        | ShouguangRemaWoodCo.,LTD                                                                        |
| Add                                                                                 | Daotian Town,Shouguang City,Weifang,Shandong , China                                            |
| Email/URL                                                                           | <a href="https://www.remawood.com">https://www.remawood.com</a>                                 |
| Made in                                                                             | China                                                                                           |
|  | COMHARBOR LIMITED<br>Unit C,SwiftPoint,Cosford Lane,Rugby,CV21 1PY,GB<br>harborcomhar@gmail.com |

**DE:** Vor dem Einbau die Schrauben in die Löcher stecken und festziehen, aber nicht bis 100%, 70% bis 80% anziehen reicht aus. Schließlich, nachdem alle Schrauben installiert sind, ziehen Sie alle Schrauben auf 100%.

Wenn Sie auf diese Probleme stoßen, wie z. B. Fehlausrichtung der Löcher oder Unfähigkeit, bestimmte Teile zu installieren, überprüfen Sie bitte, ob die Schrauben korrekt verwendet werden und passen Sie die Dichtigkeit der Schrauben an.

**UK:** Before installation, insert the screws into the holes and tighten them, but do not tighten them to 100%, 70% to 80% is sufficient. Finally, after all screws are installed, tighten all screws to 100%.

If you encounter these issues, such as if the holes cannot be aligned or some parts cannot be installed, please check if the screws are used correctly and adjust the tightness of the screws.

**FR:** Insérer la vis dans le trou avant la fin de l'assemblage, serrer la vis, mais ne pas serrer à 100%, 70% ~ 80% est correct. Enfin, une fois que toutes les vis sont bien serrées, toutes les vis sont serrées à 100%.

Si vous rencontrez ces problèmes, par exemple si les trous ne sont pas alignés ou si certaines pièces ne peuvent pas être montées, vérifiez que les vis sont utilisées correctement et Ajustez leur serrage.

**IT:** Prima dell'installazione, inserire le viti nei fori e stringerle, ma non al 100%, è sufficiente stringerle al 70% - 80%. Infine, dopo aver installato tutte le viti, stringere tutte le viti al 100%. Se riscontri problemi come disallineamenti dei fori o difficoltà nell'installare alcuni componenti, verifica che le viti siano utilizzate correttamente e regola la tensione delle viti.

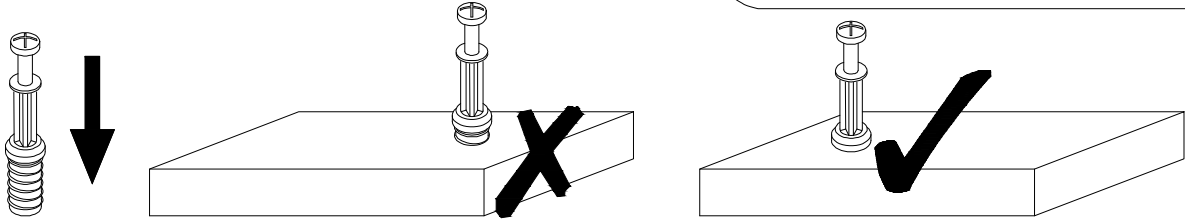
**ES:** Antes de la instalación, coloque los tornillos en los agujeros y apriéte los, pero no al 100%; apretar al 70% - 80% es suficiente. Finalmente, después de haber instalado todos los tornillos, apriete todos los tornillos al 100%. Si se encuentra con problemas como desalineación de los agujeros o dificultad para instalar ciertas piezas, verifique que los tornillos se estén utilizando correctamente y ajuste la tensión de los tornillos.

**NL:** Voordat u begint met de installatie, plaatst u de schroeven in de gaten en draait u ze aan, maar draai ze niet volledig aan; 70% tot 80% is voldoende. Draai uiteindelijk, nadat alle schroeven zijn geplaatst, alle schroeven volledig aan. Als u problemen ondervindt, zoals niet uitgelijnde gaten of onderdelen die niet kunnen worden geïnstalleerd, controleer dan of de schroeven correct zijn gebruikt en pas de spanning van de schroeven aan.

**SE:** Innan installation, sätt i skruvarna i hålen och dra åt dem, men dra inte åt dem helt; 70% till 80% är tillräckligt. Slutligen, när alla skruvar är installerade, dra åt alla skruvar helt. Om du stöter på problem, som att hålen inte kan justeras eller vissa delar inte kan installeras, kontrollera om skruvarna används korrekt och justera skruvarnas åtdragning.

**PL:** Przed instalacją wstaw śruby w otwory i dokręć je, ale nie dokręcaj ich na 100%; 70% do 80% wystarczy. Na koniec, po zainstalowaniu wszystkich śrub, dokręć wszystkie śruby do 100%. Jeśli napotkasz problemy, takie jak niedopasowane otwory lub części, które nie mogą być zainstalowane, sprawdź, czy śruby są używane prawidłowo i dostosuj ich dokręcenie.

## USING CAM LOCK AND QUICKFIT



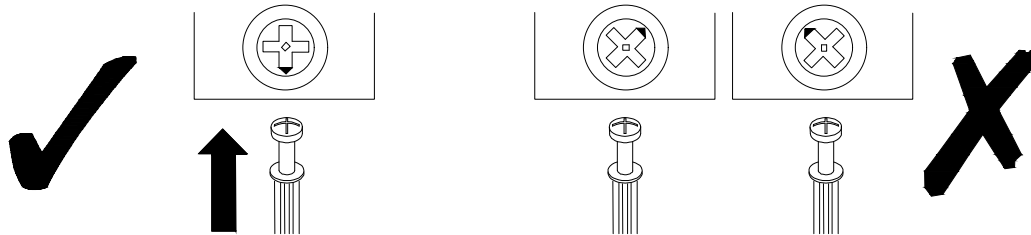
EN QUICKFIT: Tighten quickfit until shoulder is flush with panel. Do not overtighten or undertighten.

FR RACCORD RAPIDE: Faites serrer le raccord rapide jusqu'à ce que l'épaulement soit parfaitement encastré dans le panneau. Il ne faut ni trop serrer ni insuffisamment serrer.

ES QUICKFIT: Apriete quickfit hasta que el hombro se descargue con el panel. NO lo sobreapriete ni lo apriete poco.

DE QUICKFIT: Ziehen Sie den Quickfit fest, bis die Schulter mit der Platte bundig ist. Bitte nicht zu fest oder zu schwach anziehen.

IT\_MONTAGGIO RAPIDO: Stringere il montaggio rapido fino a quando la spalla è a filo con il pannello, non stringere troppo o troppo poco.



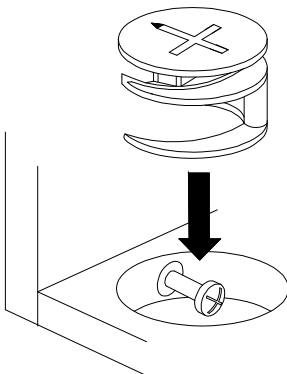
EN CAM LOCK: When fitting cam lock, ensure starting position is correct before you insert connecting quickfit.

FR SERRURE BATTEUSE: Avant d'insérer la serrure batteuse, veillez à la bonne orientation avant d'insérer le raccord rapide.

ES CIERRE DE LA CAMARA: Cuando instale el cierre de la camara, asegúrese de que la posición de inicio es correcta antes de que inserte el quickfit conector.

DE\_CAM-LOCK: Achten Sie bei der Montage des Cam-Locks auf die richtige Ausgangsposition, bevor Sie den Quickfit einsetzen.

IT\_BLOCCAGGIO A CAMMA: Quando si monta il bloccaggio a camma, assicurarsi che la posizione iniziale sia corretta prima di inserire il montaggio rapido di collegamento.



EN Quickfit head should be in the centre of the cam lock when the two panels are joined.

Cam lock should be inserted before quickfit.

FR\_Lorsque les deux panneaux sont assemblés, la tête du raccord rapide doit reposer au centre de la serrure batteuse.

Il faut insérer la serrure batteuse avant le raccord rapide.

ES\_El cabezal del quickfit debe estar en el centro del cierre de la camara cuando se unan los dos paneles.

Se debe insertar el cierre de la camara antes que el quickfit.

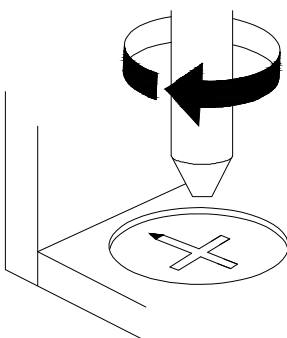
DE\_Der Quickfit-Kopf sollte sich in der Mitte des Cam-Locks befinden, wenn die beiden Platten zusammengefügt sind.

Der Cam-Lock sollte vor dem Quickfit eingesetzt werden.

IT\_La testa del montaggio rapido deve trovarsi al centro del bloccaggio a camma quando i due pannelli sono uniti.

Il Bloccaggio a Camma deve essere inserito prima del montaggio rapido.

Il Bloccaggio a Camma deve essere inserito prima del montaggio rapido.



EN Turn cam lock clockwise to tighten.

FR Faites tourner la serrure batteuse dans le sens des aiguilles d'une montre pour la resserrer.

ES Gire el cierre de la camara en sentido horario para apretarlo.

DE Drehen Sie den Cam-Lock im Uhrzeigersinn, um ihn festzuziehen.

IT Ruotare il bloccaggio a camma in senso orario per stringere.

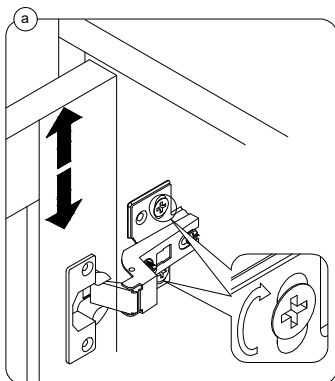
EN It may be necessary to adjust the hinges so that the doors align. Use the instructions below as a guide.

FR Il est parfois nécessaire d'ajuster les charnières pour un meilleur alignement des portes. Servez-vous des instructions ci-dessous comme guide.

ES Puede que sea necesario ajustar los quicios de forma que se alineen las puertas. Use las instrucciones que aparecen debajo como guía.

DE\_Möglicherweise müssen Sie die Scharniere so einstellen, dass die Türen ausgerichtet sind. Verwenden Sie die nachstehenden Anweisungen als Leitfaden.

IT\_Potrebbe essere necessario regolare le cerniere in modo che le porte siano allineate. Per fare ciò attenersi alle istruzioni sottostanti.



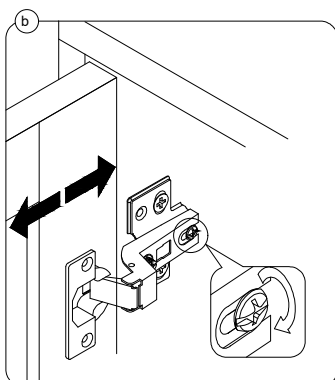
EN\_To adjust the door vertically loosen the screw as shown and move up and down as needed.

FR\_Si vous souhaitez régler la porte verticalement, desserrez la vis comme indiqué et déplacez la porte de haut en bas selon les besoins.

ES\_Para ajustar la puerta verticalmente afloje el tornillo tal y como se muestra y muevalo hacia arriba o hacia abajo según sea necesario.

DE\_Um die Tür vertikal auszurichten, lösen Sie die Schraube wie abgebildet und bewegen Sie sie nach Bedarf nach oben oder nach unten.

IT\_Per allineare la porta verticalmente allentare la vite come mostrato e spostarla in alto o in basso secondo necessità.



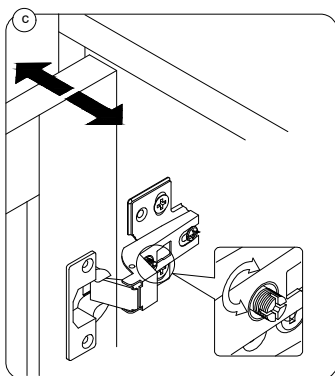
EN\_To adjust the gap from the door to the main frame turn the screw clockwise or anti-clockwise as needed.

FR\_Si vous souhaitez ajuster l'écart entre la porte et le cadre principal, tournez la vis dans le sens des aiguilles d'une montre ou dans le sens inverse, si nécessaire.

ES\_Para ajustar el espacio desde la puerta al marco principal, gire el tornillo en sentido horario o antihorario, según se necesite.

DE\_Um den Abstand von der Tür zum Hauptrahmen auszurichten, drehen Sie die Schraube je nach Bedarf im oder gegen den Uhrzeigersinn.

IT\_Per regolare lo spazio tra la porta e il telaio principale, avvitare o svitare la vite secondo necessità.



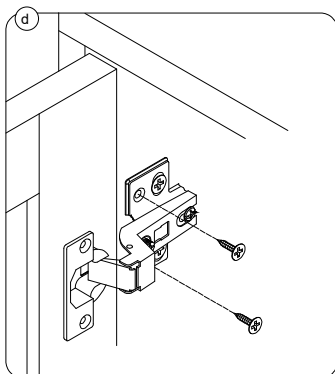
EN To adjust the door laterally adjust the screw as shown by turning clockwise or anti-clockwise.

FR\_Si vous souhaitez ajuster la porte latéralement, ajustez la vis comme indiqué en tournant dans le sens des aiguilles d'une montre ou dans le sens inverse des aiguilles d'une montre.

ES\_Para ajustar la puerta lateralmente ajuste el tornillo tal y como se muestra girándolo en sentido horario y antihorario.

DE\_Um die Tür seitlich auszurichten, stellen Sie bitte die Schraube wie abgebildet durch Drehen im oder gegen den Uhrzeigersinn ein.

IT\_Per allineare la porta lateralmente regolare la vite come mostrato, avvitandola o svitandola.



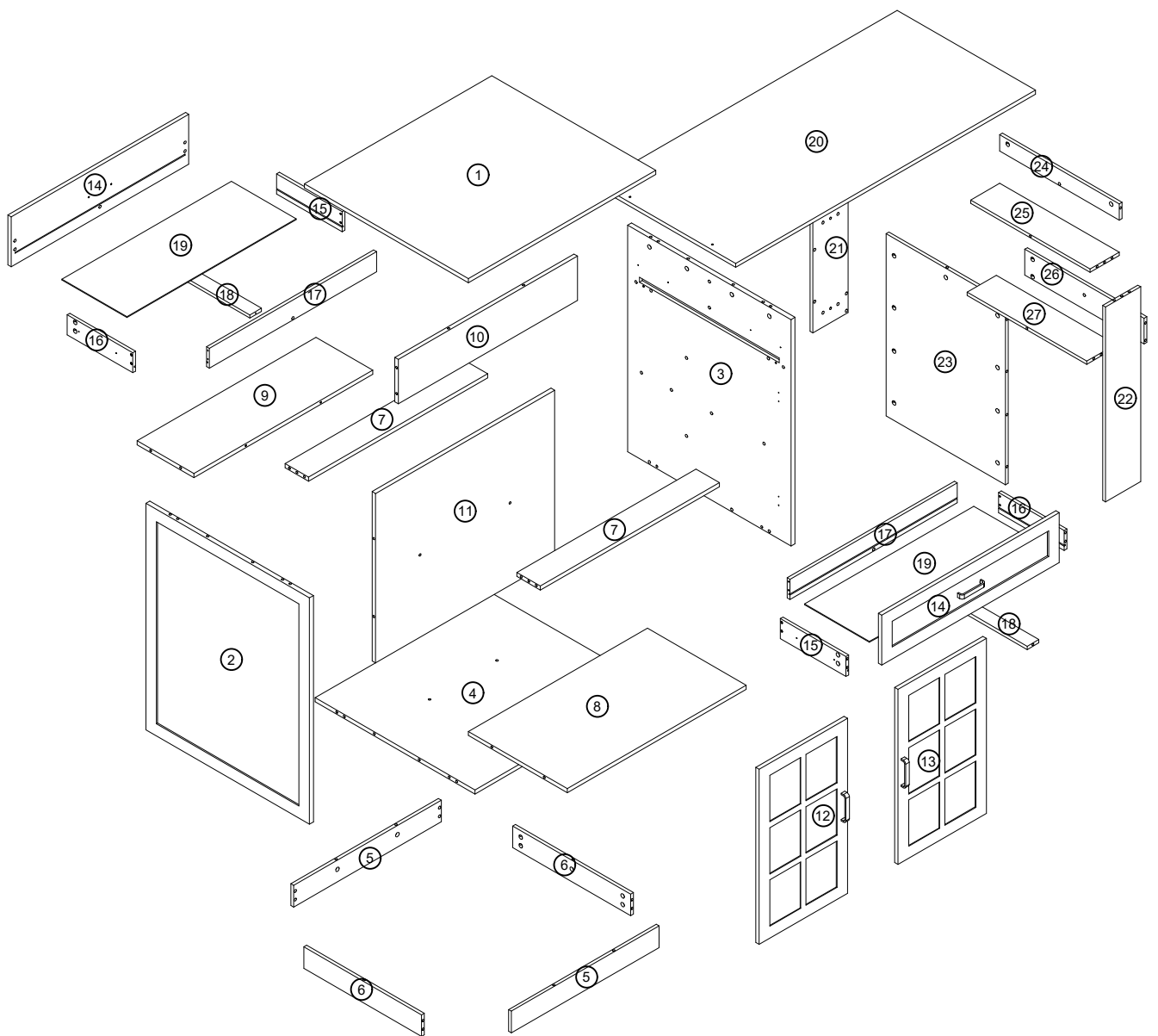
EN Please fix other screws

FR Merci de serrer les autres vis.

ES Fije los demás tornillos

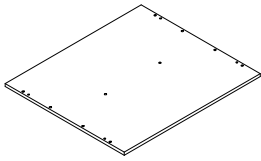
DE Befestigen Sie bitte die anderen Schrauben

IT Fissare le altre viti



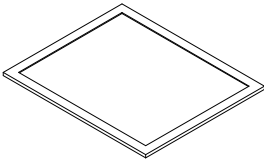
BOX-1 N620P245401

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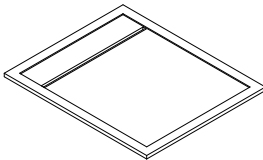
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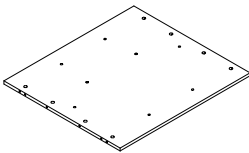
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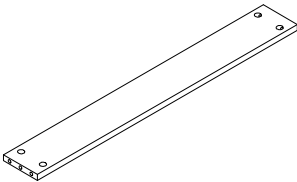
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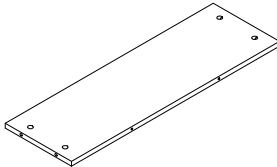
BOX-2 N620P245402

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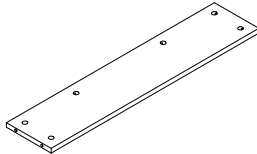
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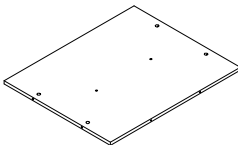
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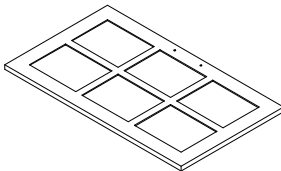
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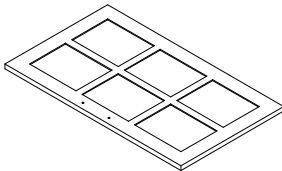
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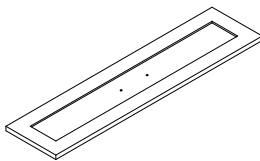
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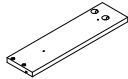
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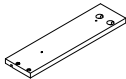
BOX-2 N620P245402

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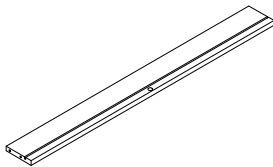
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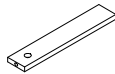
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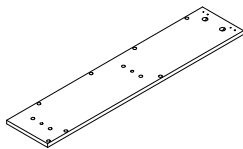
2

18



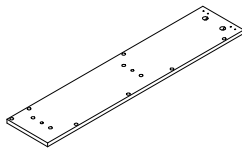
2

21



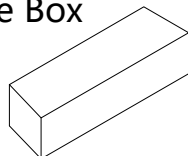
1

22



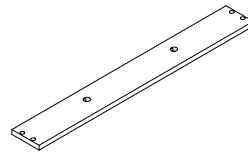
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Hardware Box



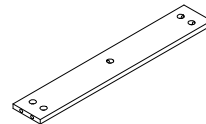
BOX-3 N620P245403

5



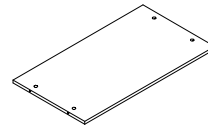
2

6



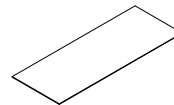
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8



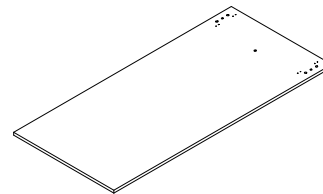
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19



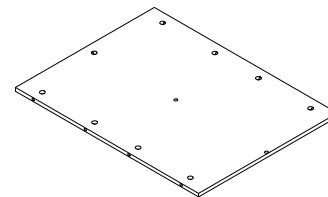
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20



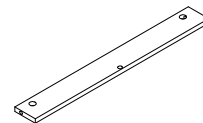
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23



1

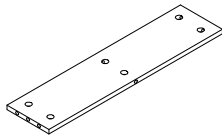
24



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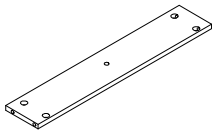
BOX-3 N620P245403

25



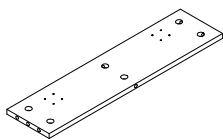
2

26



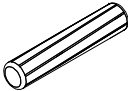
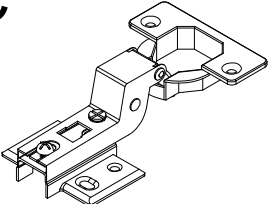
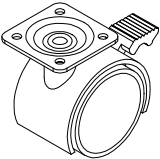
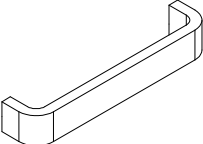
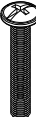
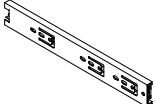
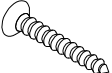
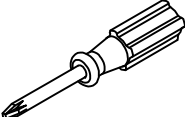
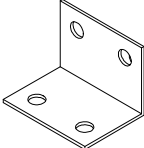
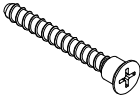
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27

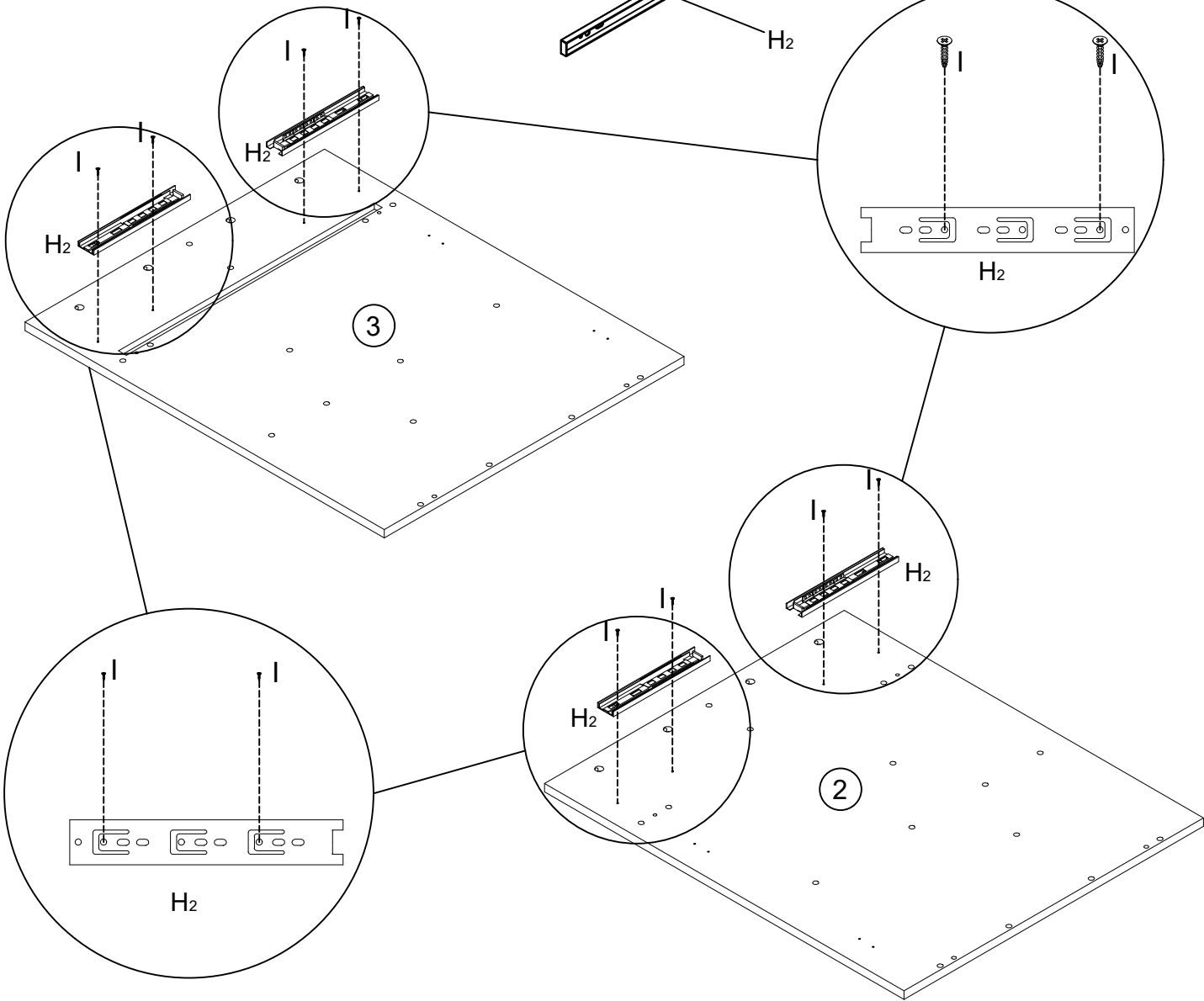
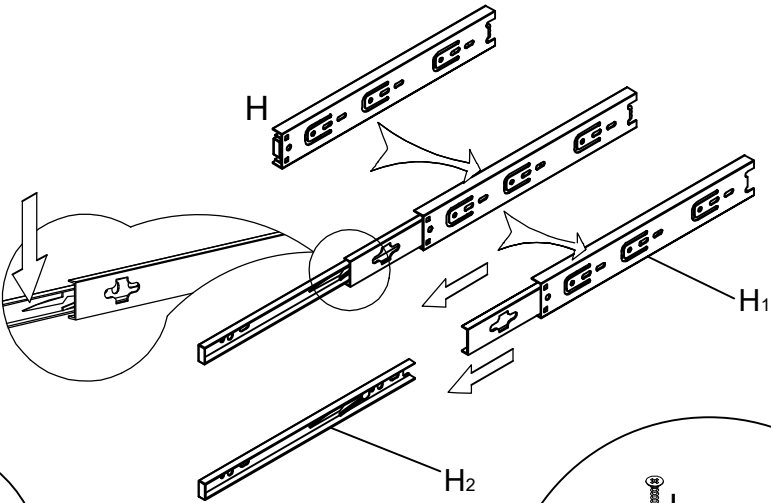


1

N620P245402

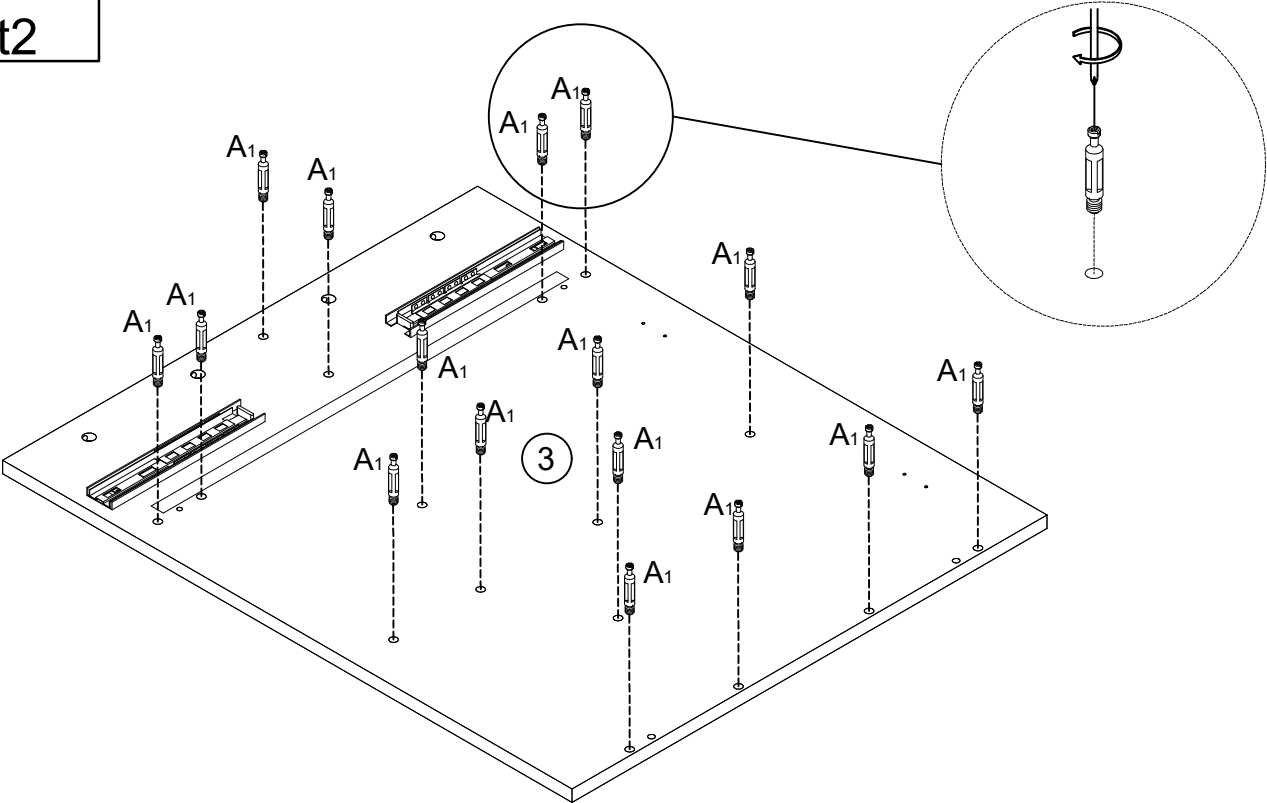
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|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| <div><div><div>A<sub>1</sub></div><div></div><div>Ø15*9.5 97PCS</div></div><div><div>A<sub>2</sub></div><div></div><div>Ø6*40 97PCS</div></div></div> | <div><div>B</div><div></div><div>Ø6*30 22PCS</div></div>    | <div><div>C</div><div></div><div>4PCS</div></div>        | <div><div>D</div><div></div><div>2PCS</div></div> |
| <div><div>E</div><div></div><div>4PCS</div></div>                                                                                                                                                                                      | <div><div>F</div><div></div><div>Ø4*12 4PCS</div></div>     | <div><div>G</div><div></div><div>Ø4*18 4PCS</div></div> | <div><div>H</div><div></div><div>2PCS</div></div> |
| <div><div>I</div><div></div><div>M3.5*12 64PCS</div></div>                                                                                                                                                                             | <div><div>J</div><div></div><div>M3.5*35 10PCS</div></div> | <div><div>K</div><div></div><div>97PCS</div></div>      | <div><div>L</div><div></div><div>1PC</div></div> |
| <div><div>M</div><div></div><div>4PCS</div></div>                                                                                                                                                                                    | <div><div>N</div><div></div><div>M7*50 2PCS</div></div>   | <div><div>O</div><div></div><div>2PCS</div></div>      |                                                                                                                                      |

Step1  
Schritt1



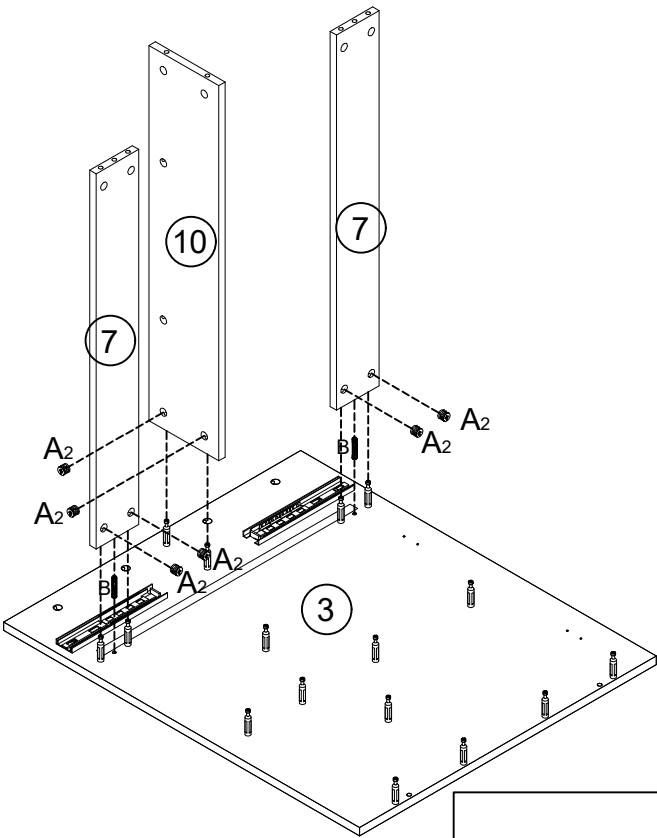
|                                                                                    |        |
|------------------------------------------------------------------------------------|--------|
|  | Hx2pcs |
|  | Ix8pcs |

Step2  
Schritt2



A1x16pcs

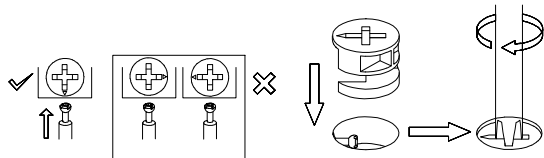
Step3  
Schritt3



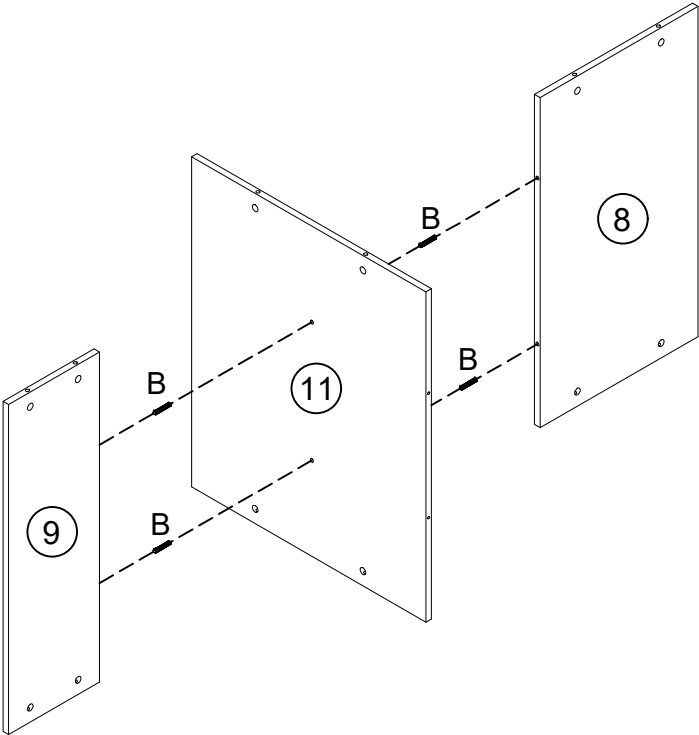
A2x6pcs



Bx2pcs

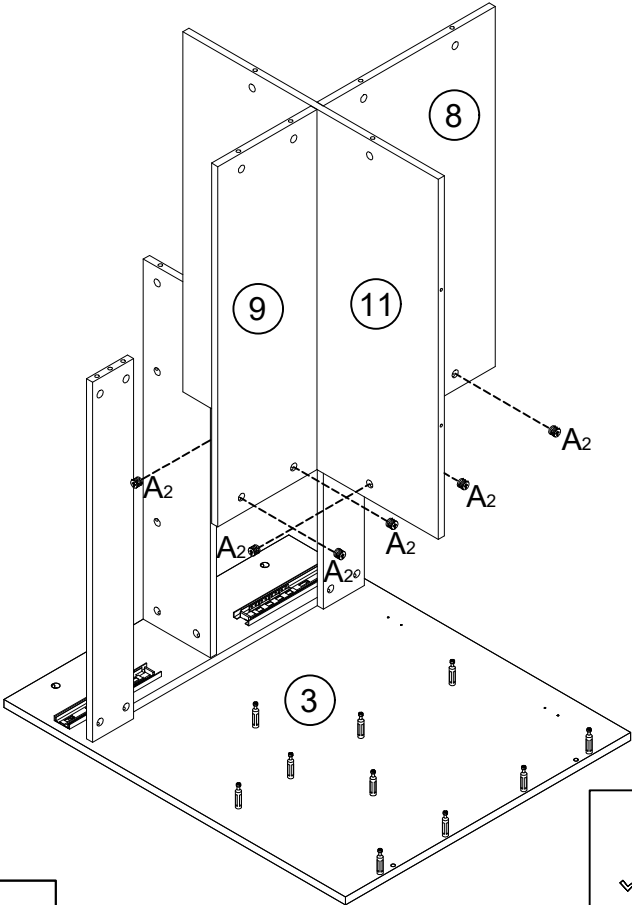


Step4  
Schritt4

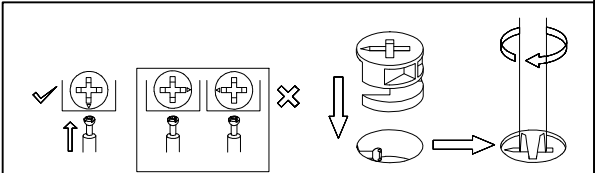


Bx4pcs

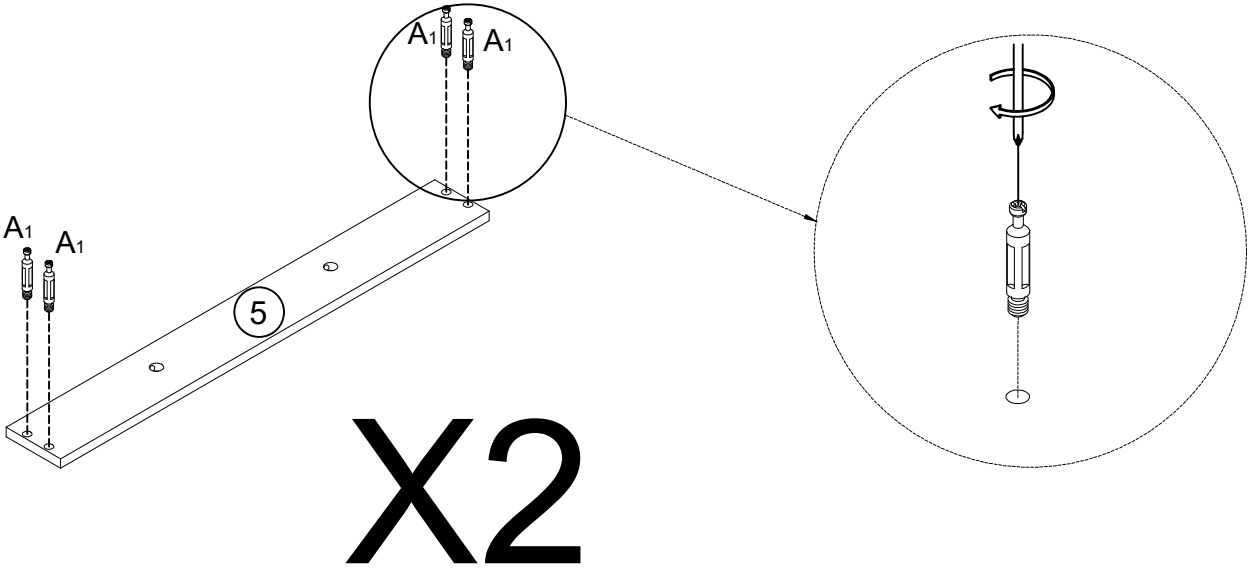
Step5  
Schritt5



A2x6pcs

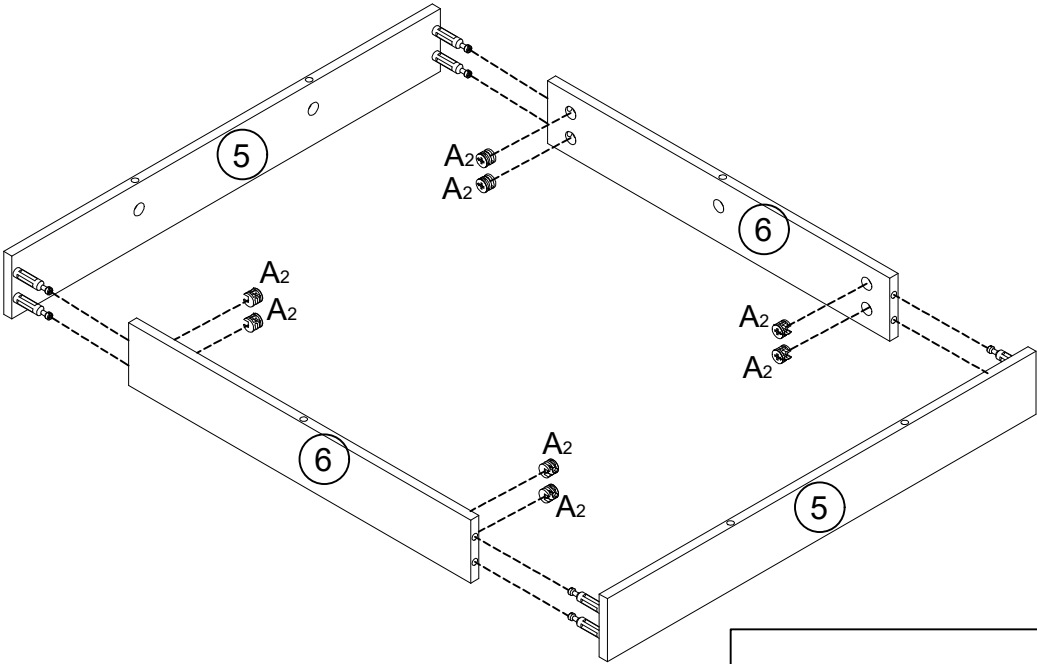


Step6  
Schritt6

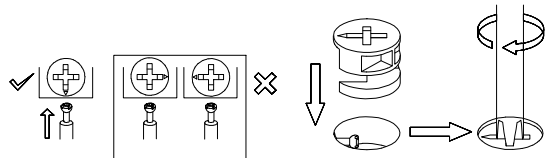


A1x8pcs

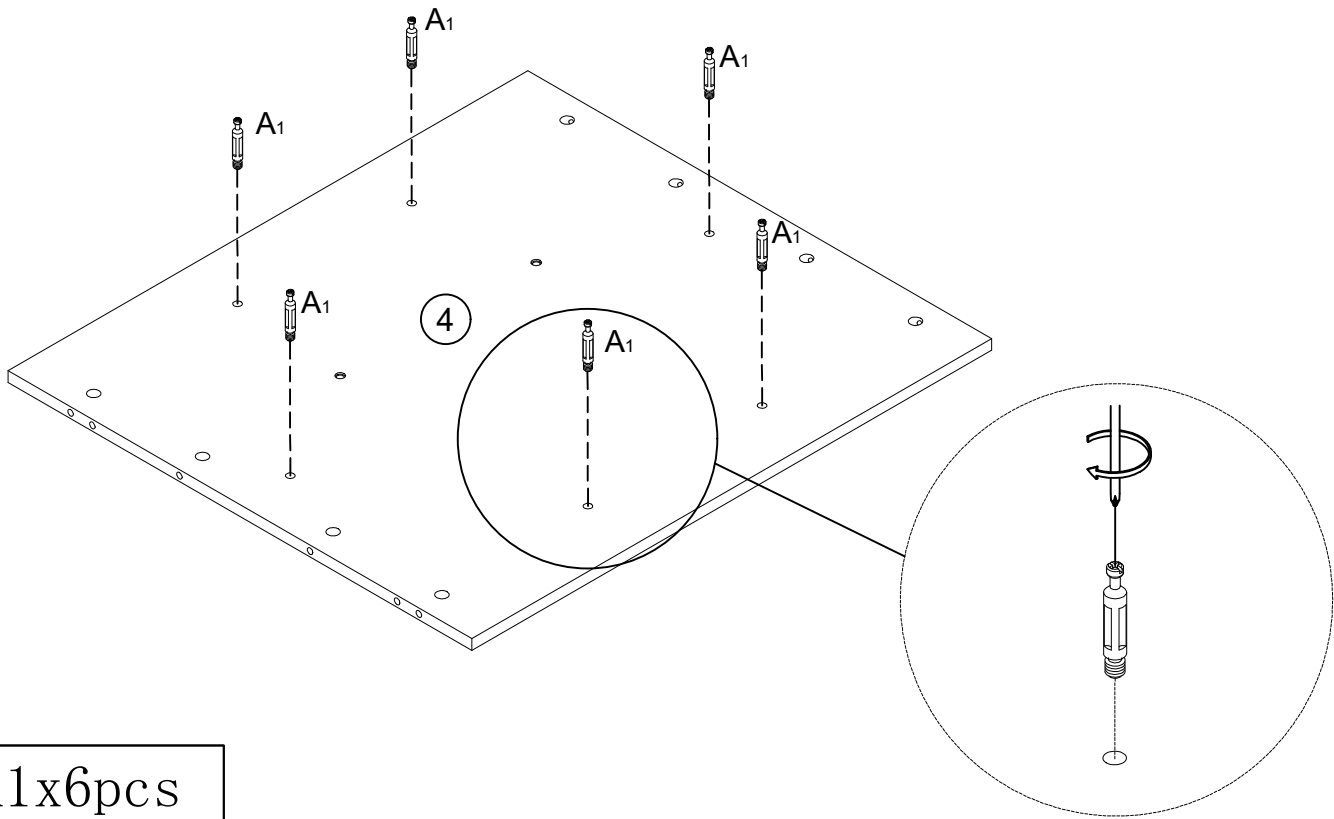
Step7  
Schritt7



A2x8pcs

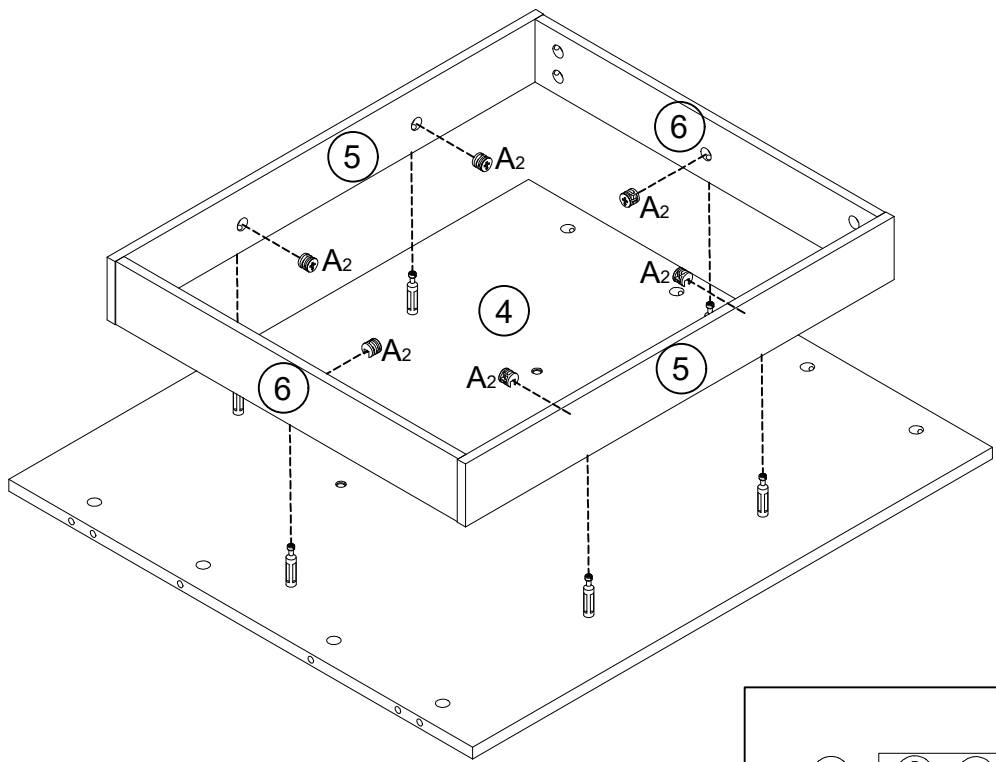


Step8  
Schritt8

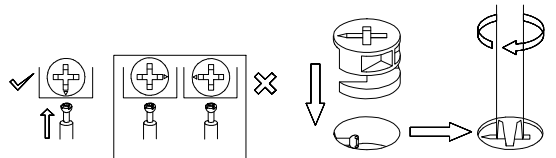


A1x6pcs

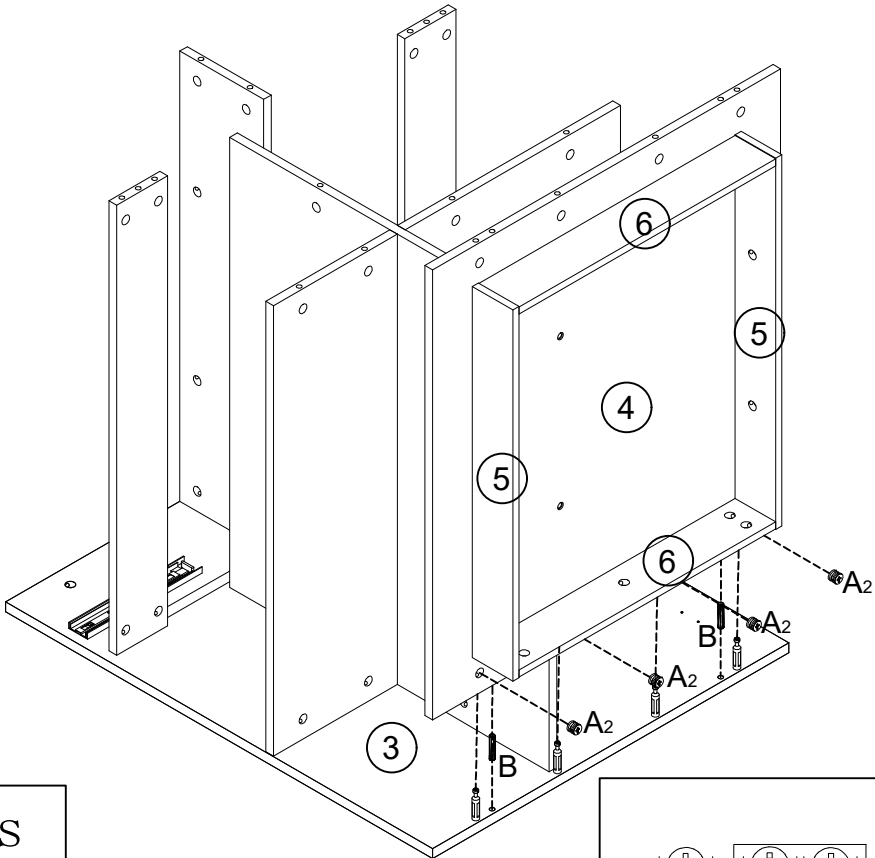
Step9  
Schritt9



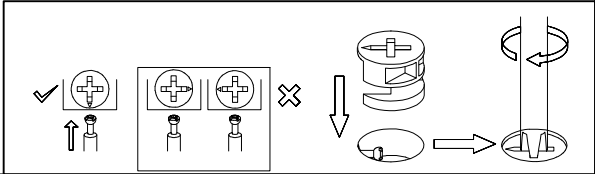
A2x6pcs



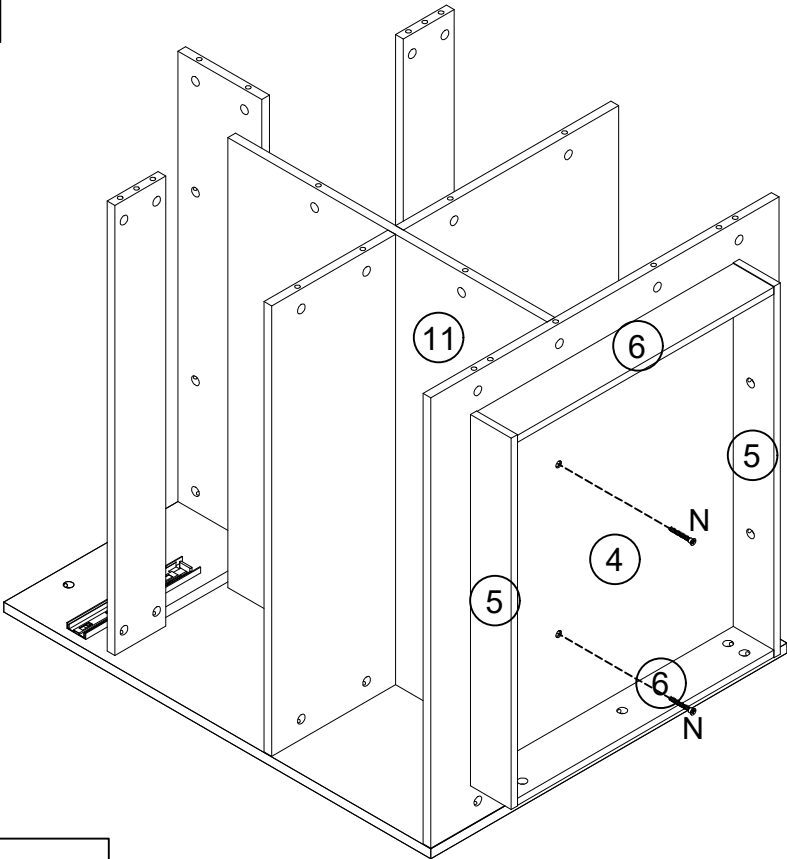
Step10  
Schritt10



|                                                                                    |         |
|------------------------------------------------------------------------------------|---------|
|  | A2x4pcs |
|  | Bx2pcs  |

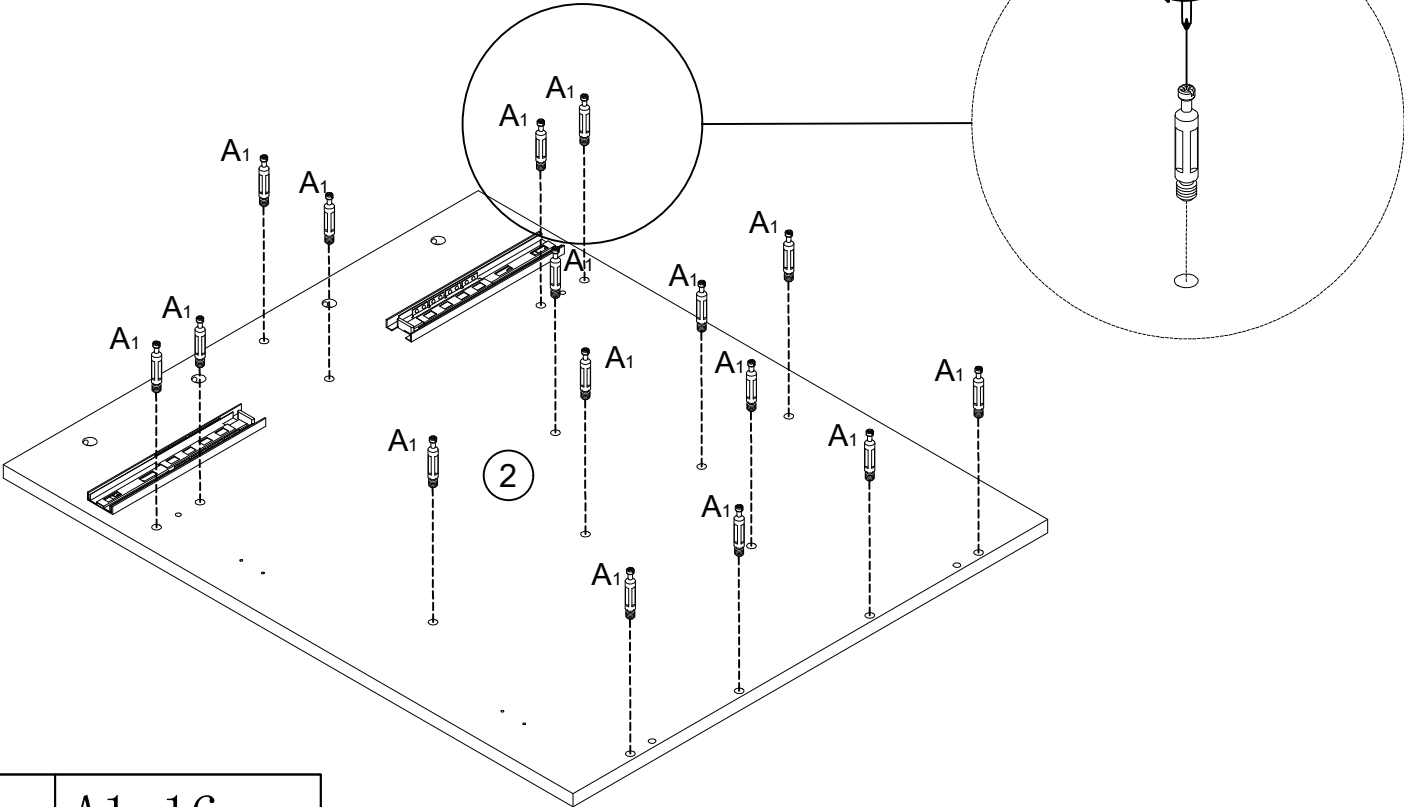


Step11  
Schritt11



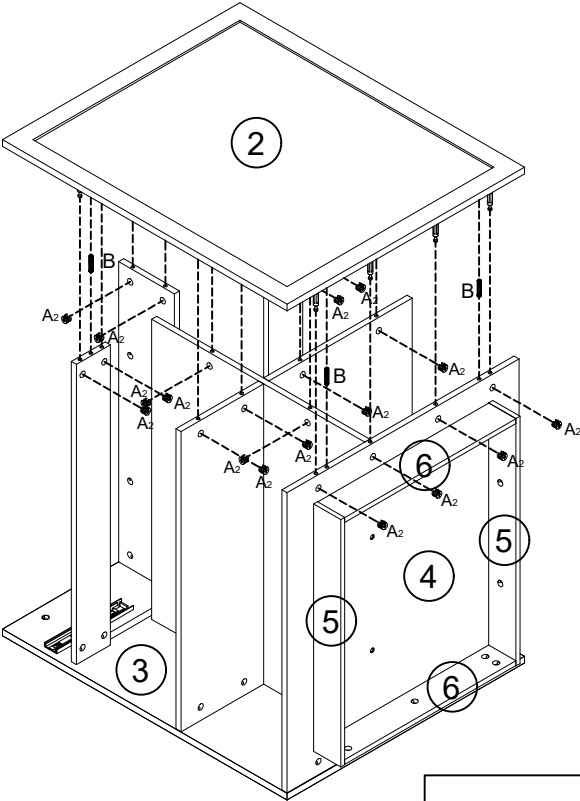
|                                                                                    |        |
|------------------------------------------------------------------------------------|--------|
|  | Nx2pcs |
|------------------------------------------------------------------------------------|--------|

Step12  
Schritt12



A1x16pcs

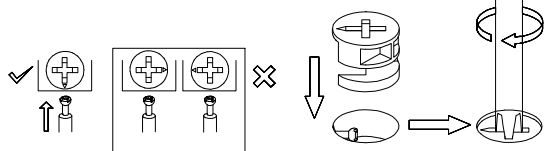
Step13  
Schritt13



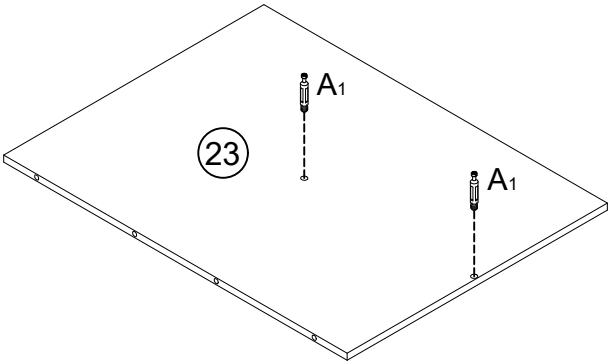
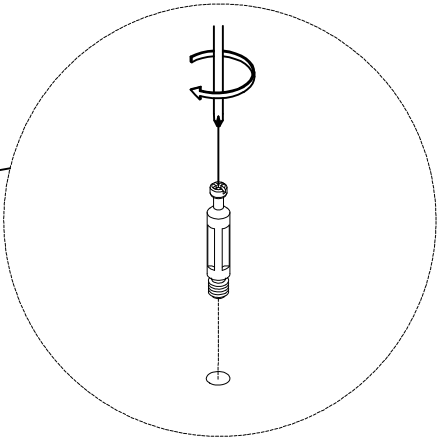
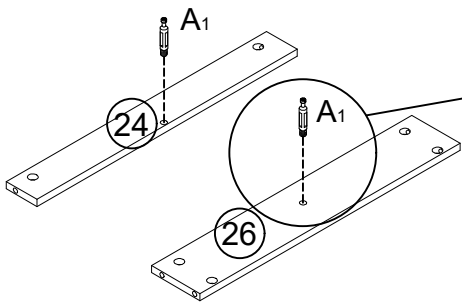
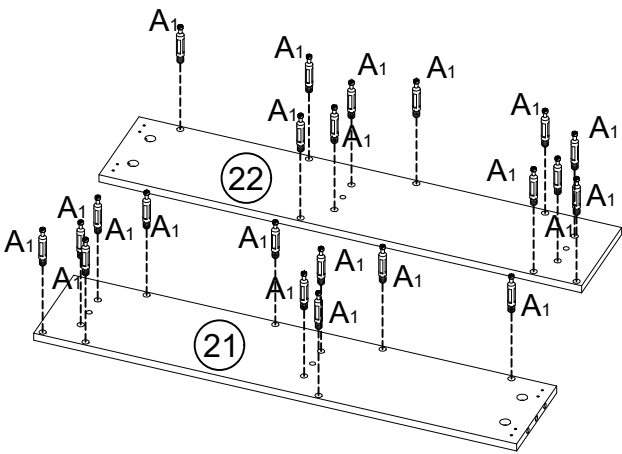
A2x16pcs



Bx4pcs

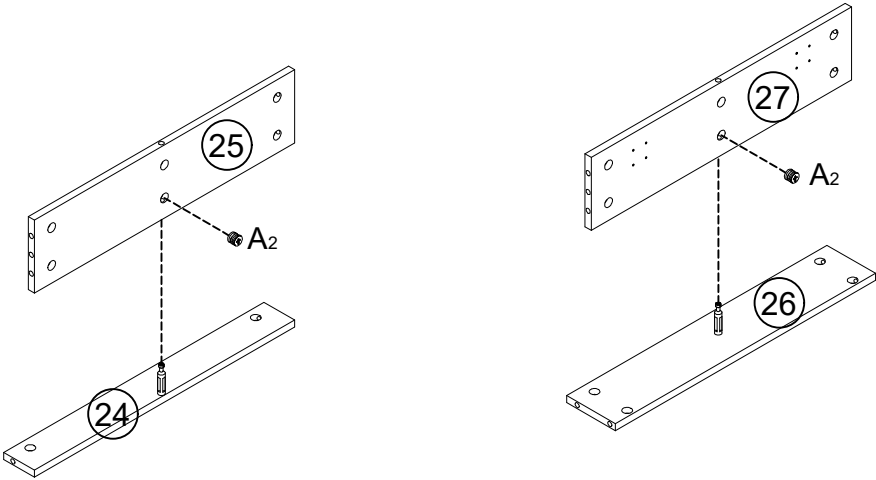


Step14  
Schritt14

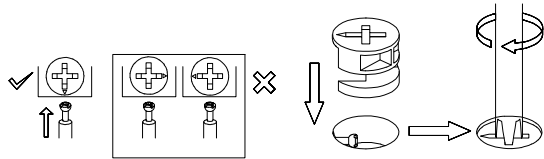


A1x26pcs

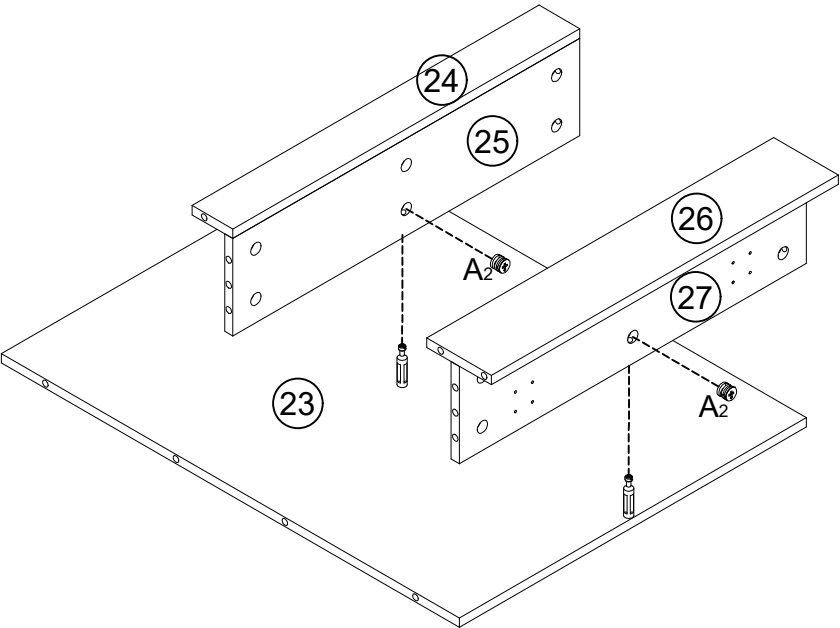
Step15  
Schritt15



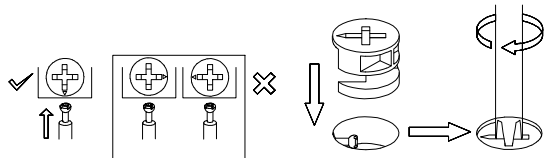
A2x2pcs



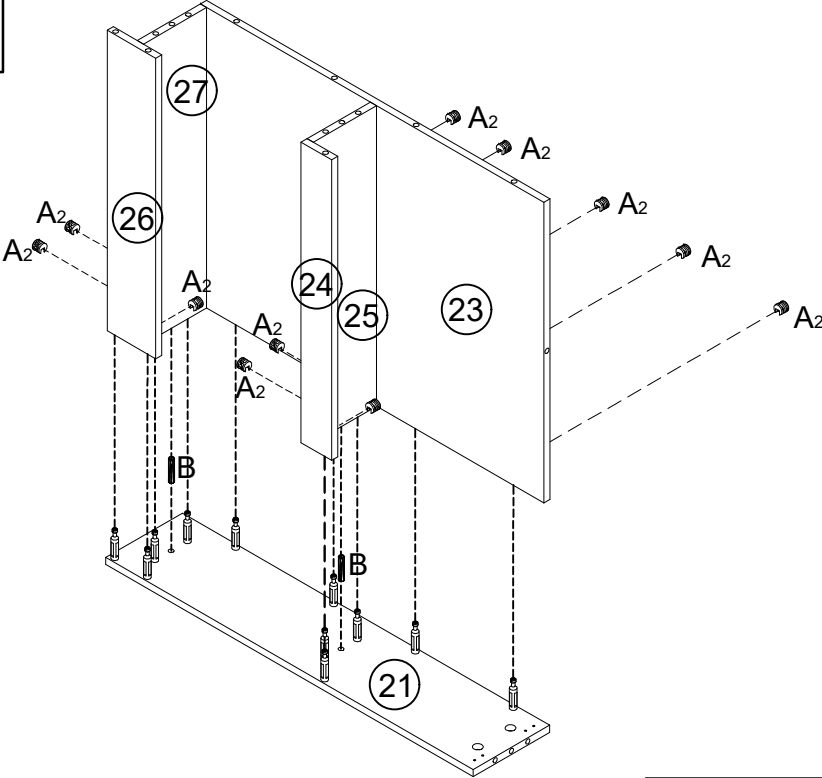
Step16  
Schritt16



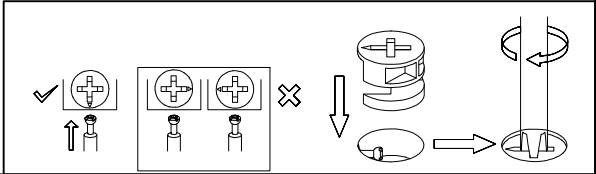
A2x2pcs



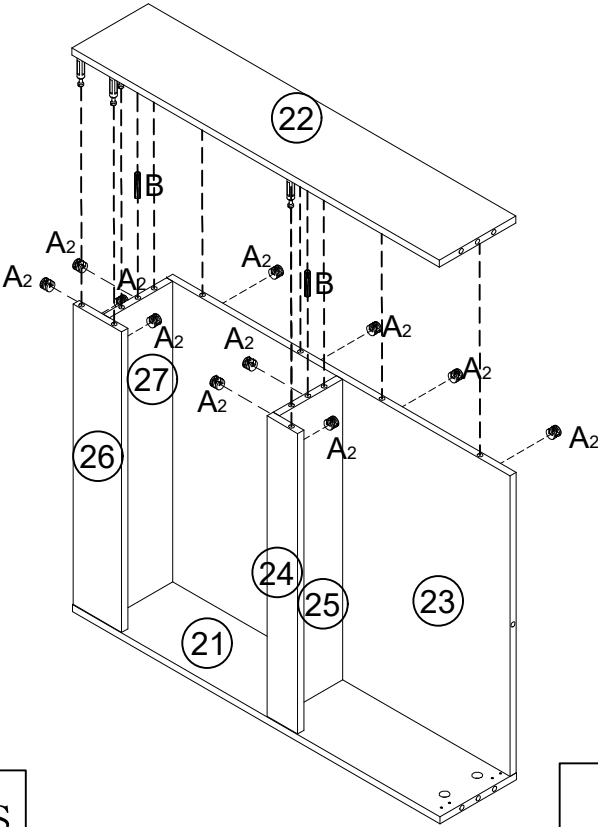
Step17  
Schritt17



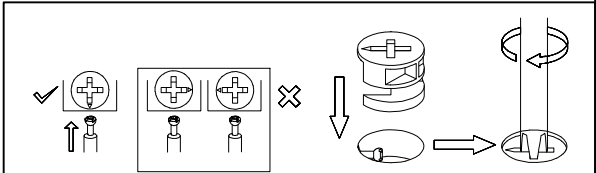
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|------------------------------------------------------------------------------------|----------|
|  | A2x11pcs |
|  | Bx2pcs   |



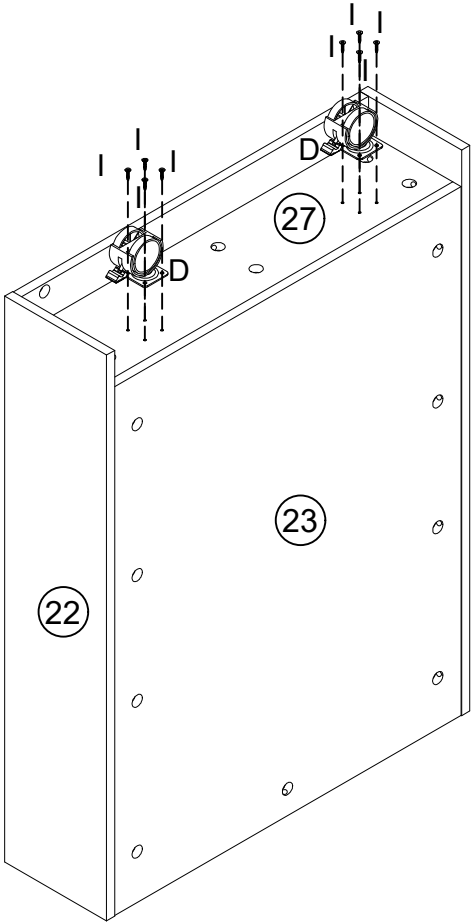
Step18  
Schritt18



|                                                                                    |          |
|------------------------------------------------------------------------------------|----------|
|  | A2x11pcs |
|  | Bx2pcs   |

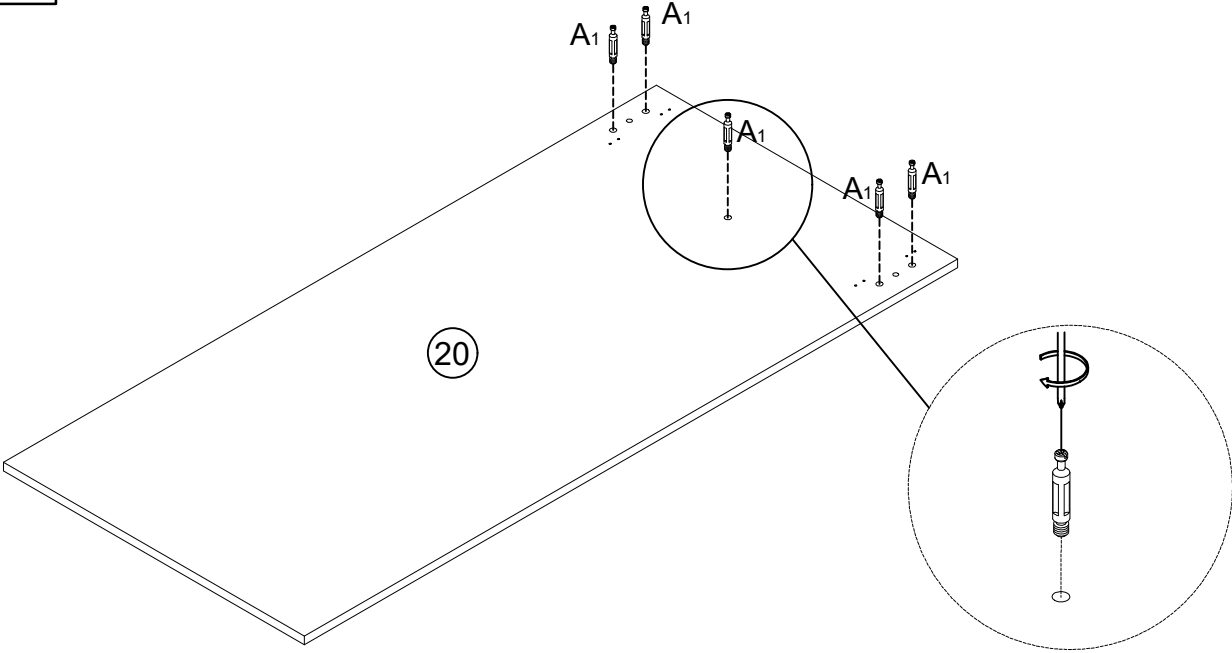


Step19  
Schritt19



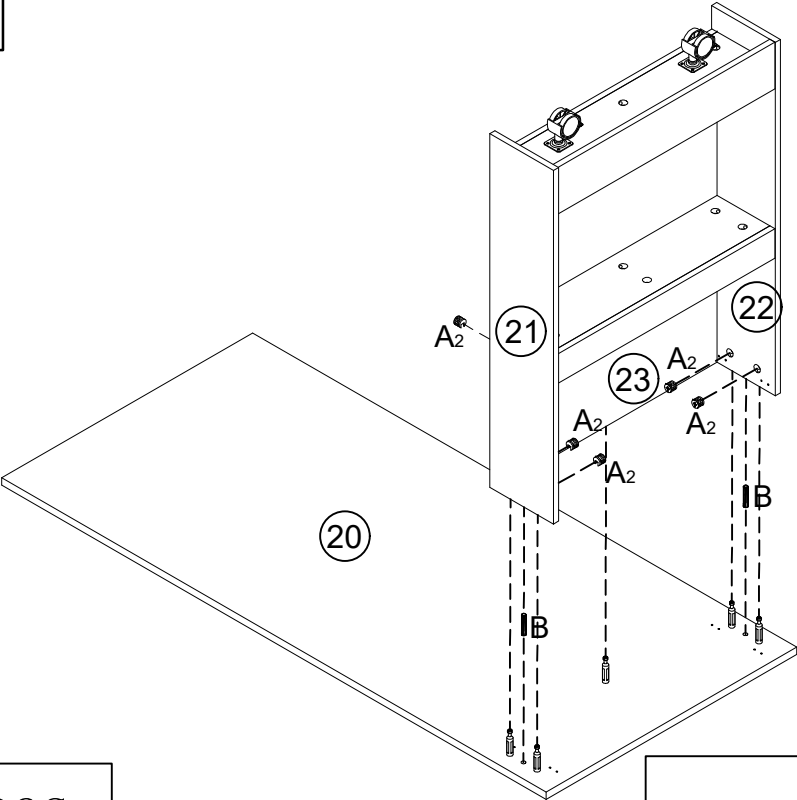
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|------------------------------------------------------------------------------------|--------|
|   | Dx2pcs |
|  | Ix8pcs |

Step20  
Schritt20

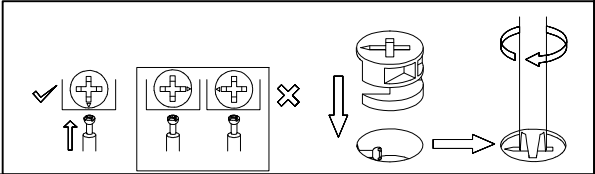


|                                                                                    |         |
|------------------------------------------------------------------------------------|---------|
|  | A1x5pcs |
|------------------------------------------------------------------------------------|---------|

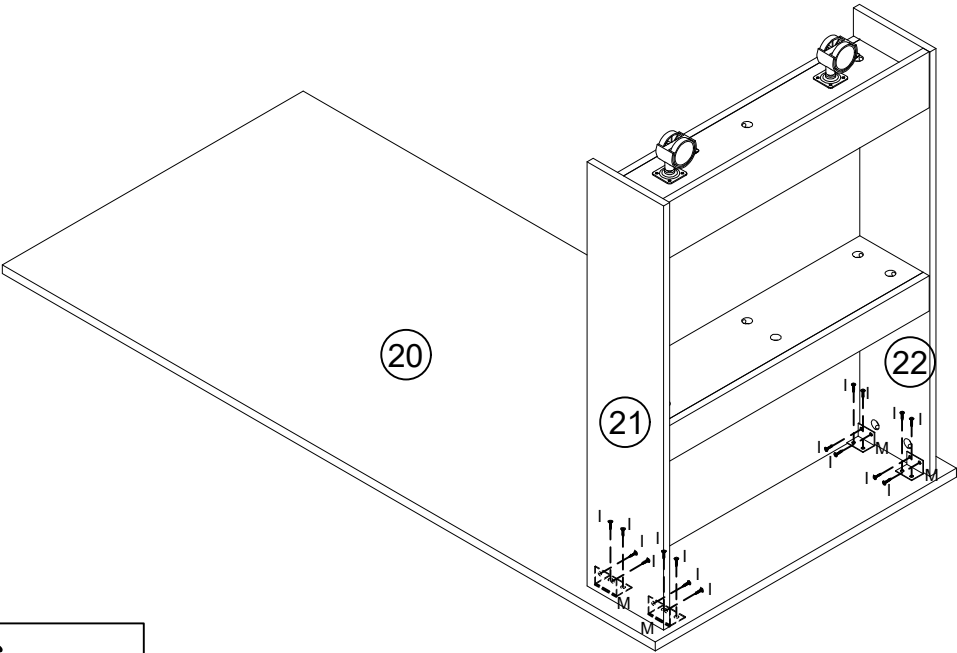
Step21  
Schritt21



|                                                                                    |         |
|------------------------------------------------------------------------------------|---------|
|  | A2x5pcs |
|  | Bx2pcs  |

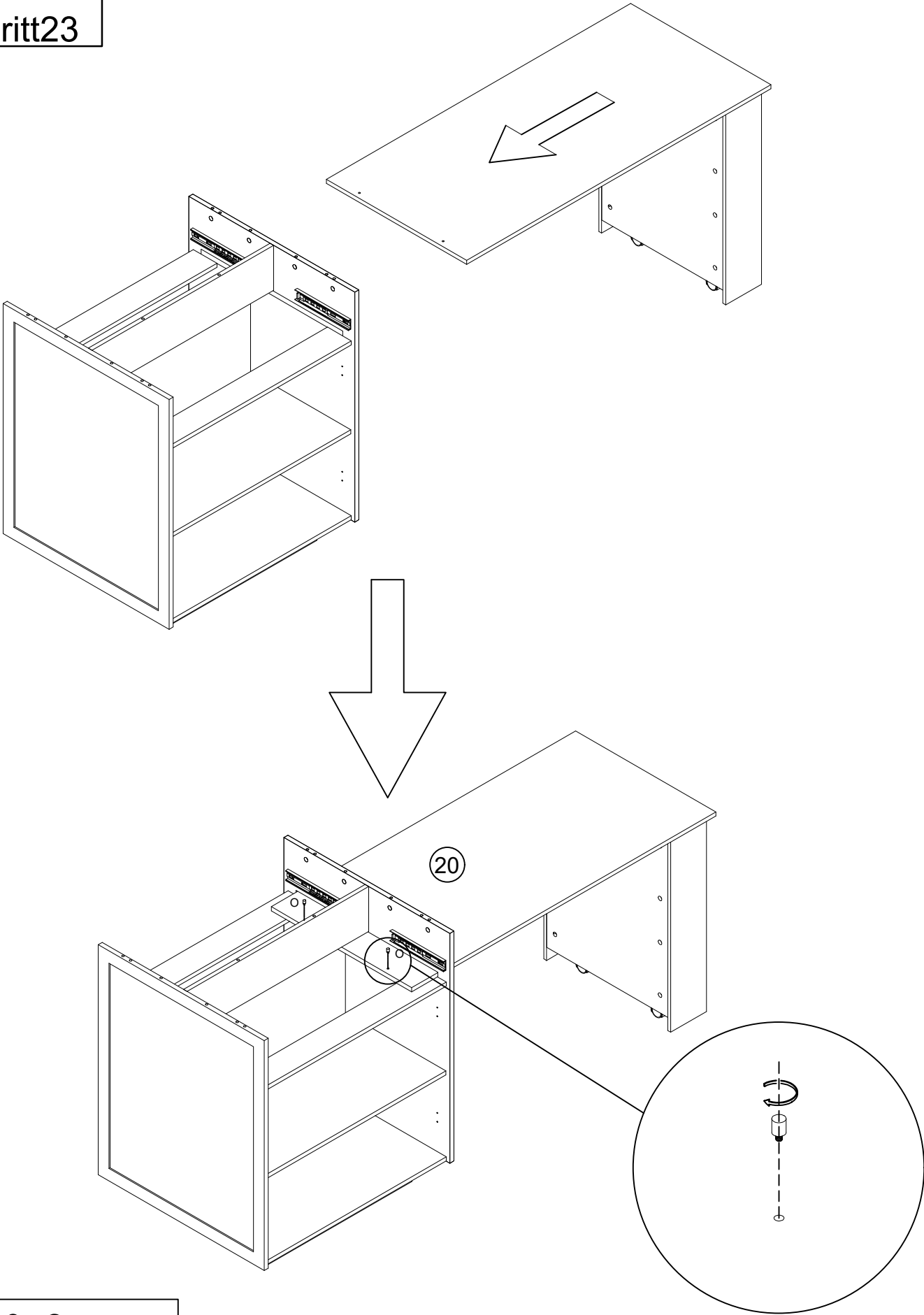


Step22  
Schritt22



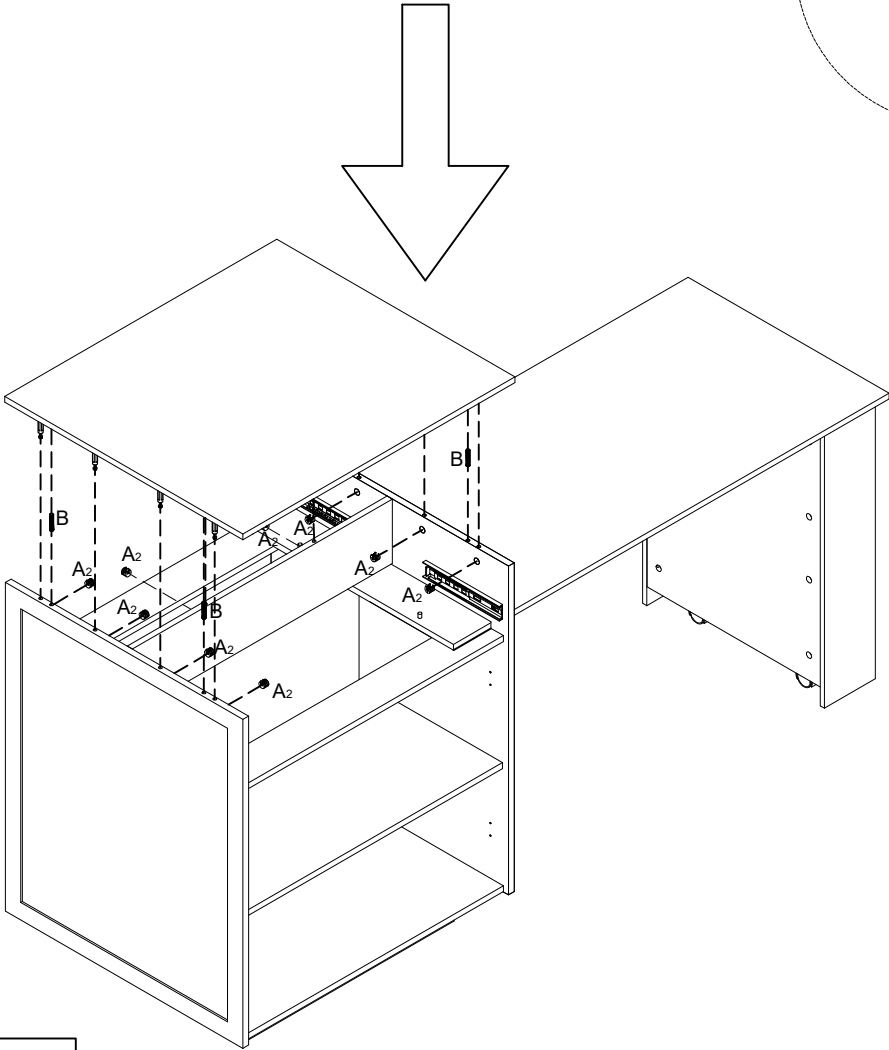
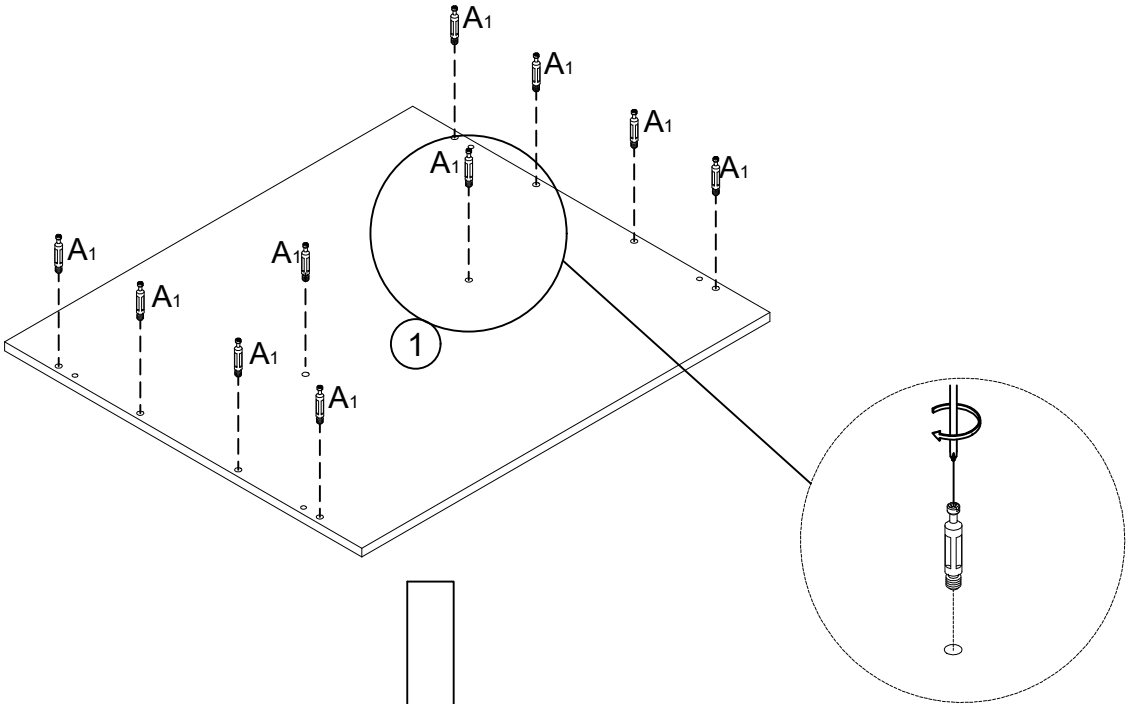
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|------------------------------------------------------------------------------------|---------|
|  | Ix16pcs |
|  | Mx4pcs  |

Step23  
Schritt23

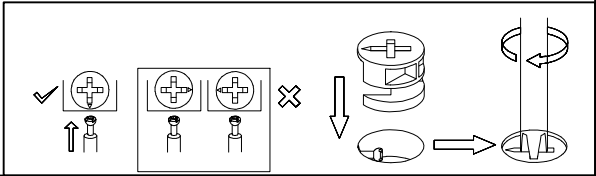


0x2pcs

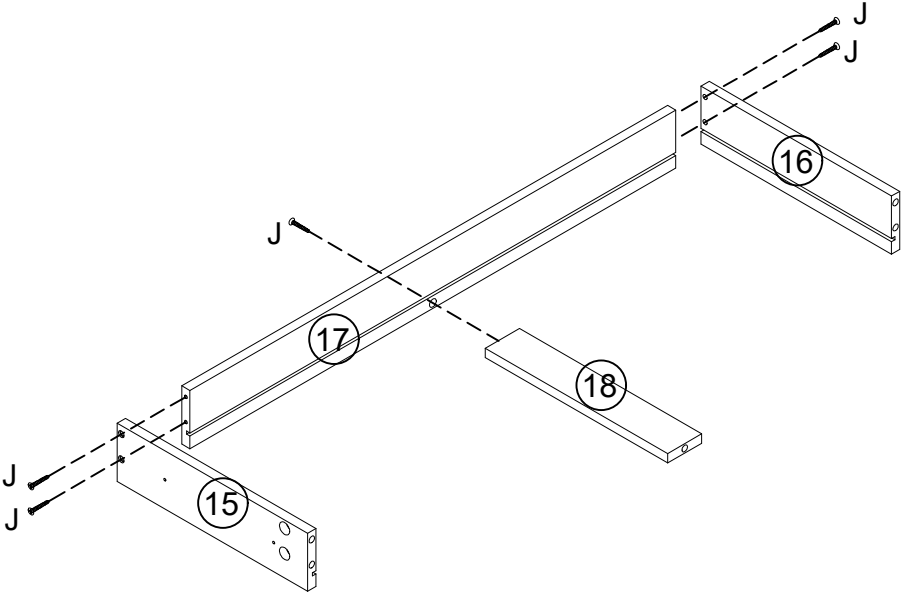
Step24  
Schritt24



|                                                                                    |          |
|------------------------------------------------------------------------------------|----------|
|  | A1x10pcs |
|  | A2x10pcs |
|  | Bx4pcs   |



Step25  
Schritt25

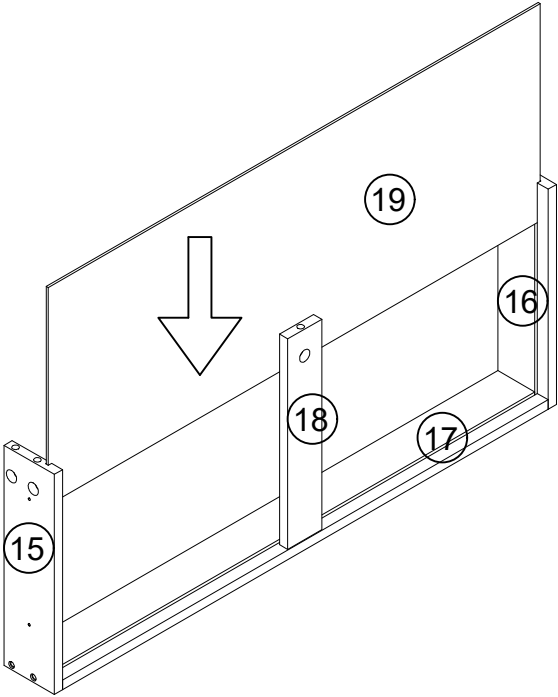


X2



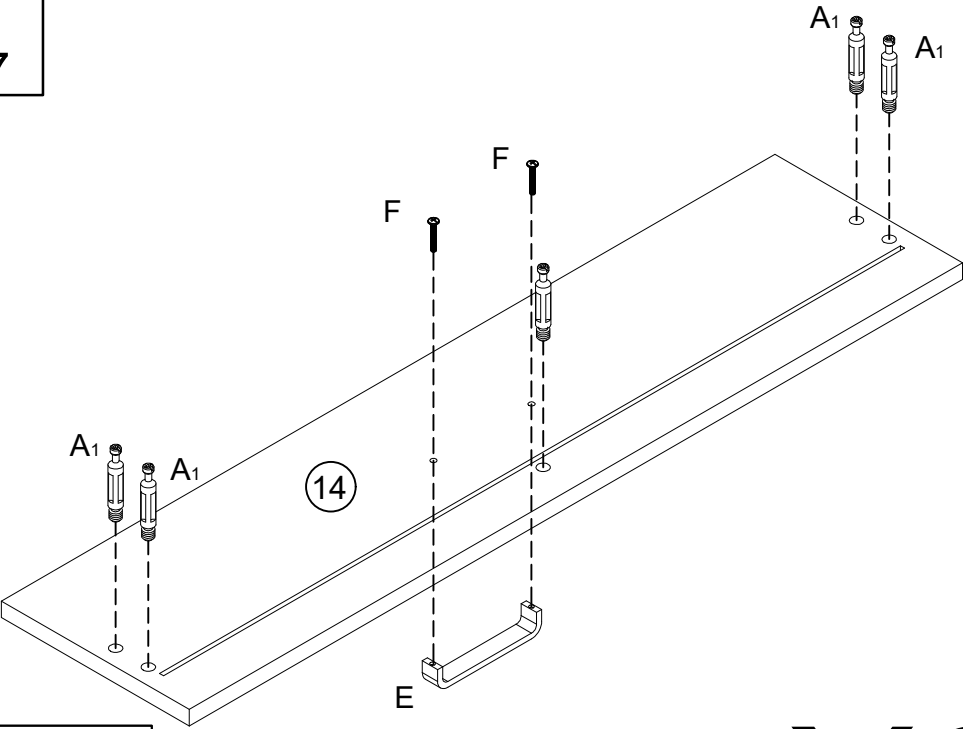
Jx10pcs

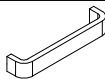
Step26  
Schritt26



X2

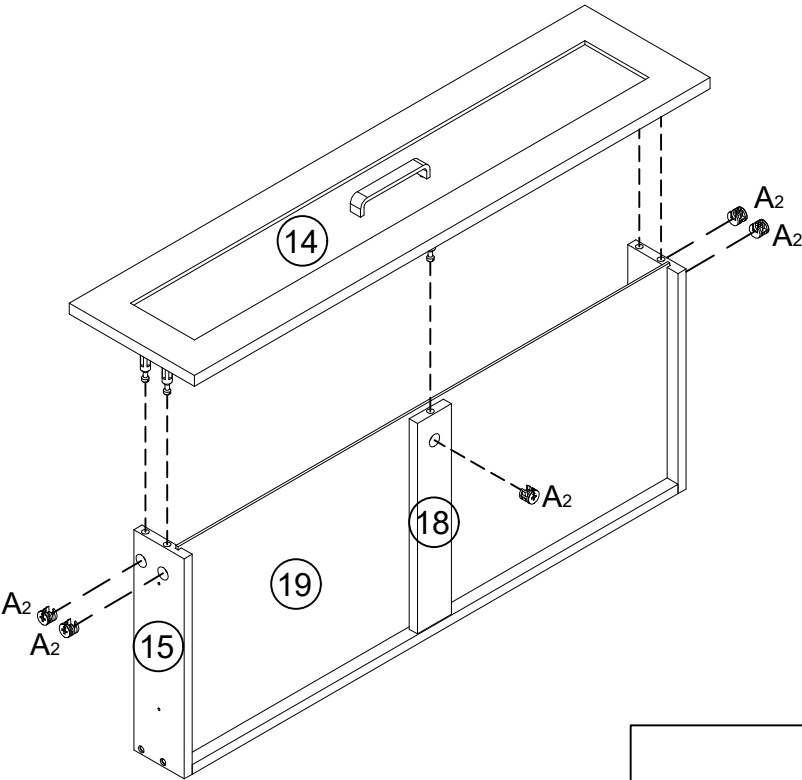
Step27  
Schritt27



|                                                                                    |          |
|------------------------------------------------------------------------------------|----------|
|    | A1x10pcs |
|   | Ex2pcs   |
|  | Fx4pcs   |

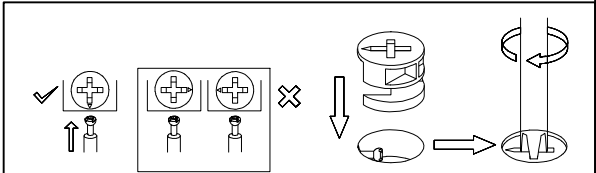
X2

Step28  
Schritt28

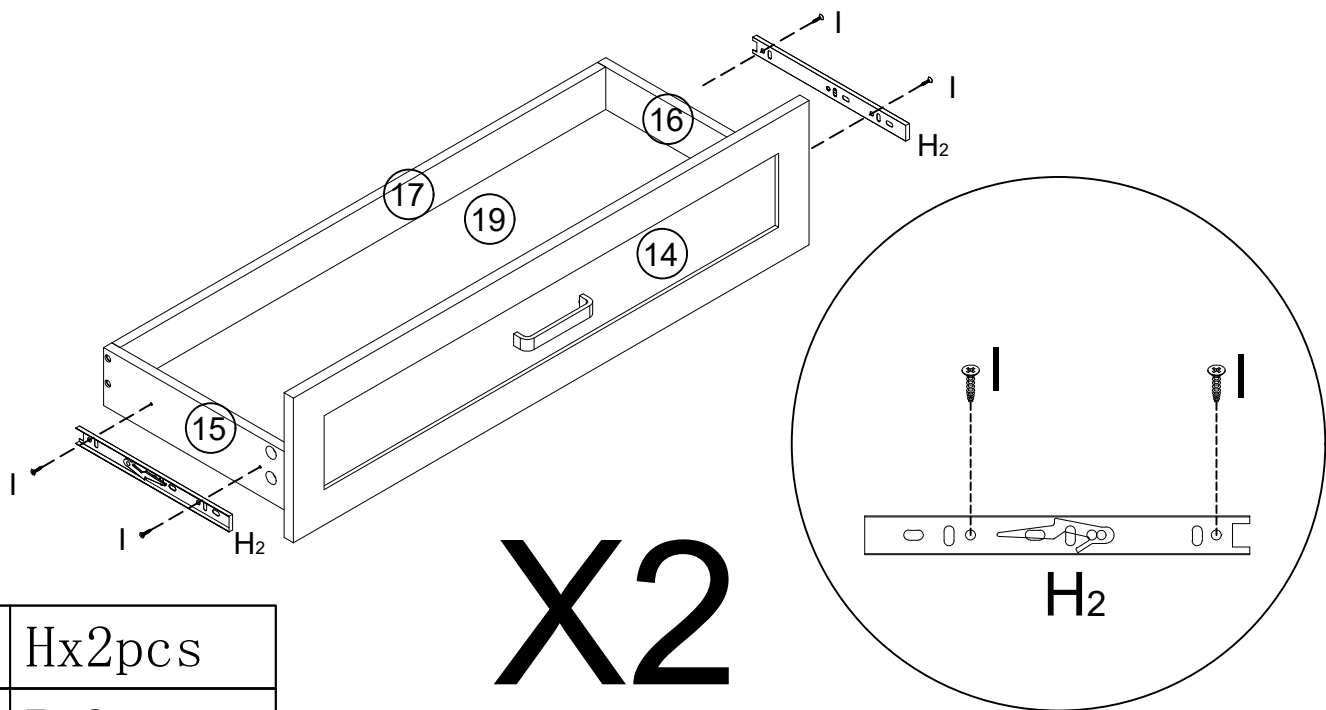


|                                                                                    |          |
|------------------------------------------------------------------------------------|----------|
|  | A2x10pcs |
|------------------------------------------------------------------------------------|----------|

X2

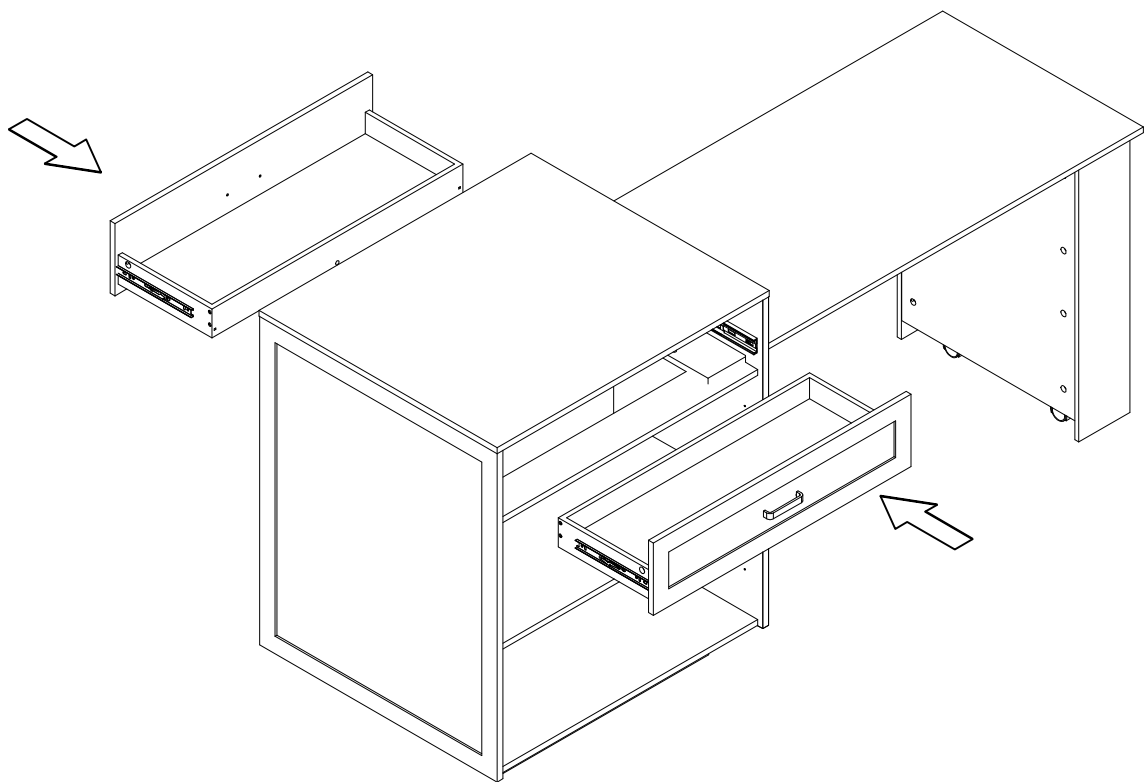


Step29  
Schritt29

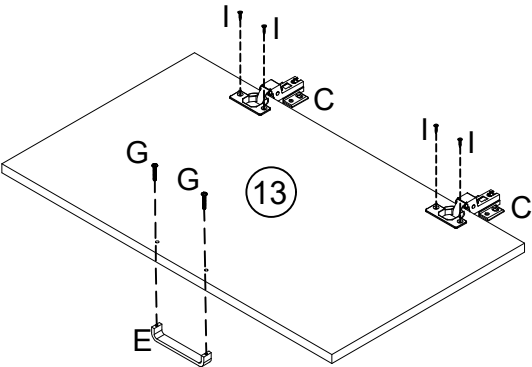
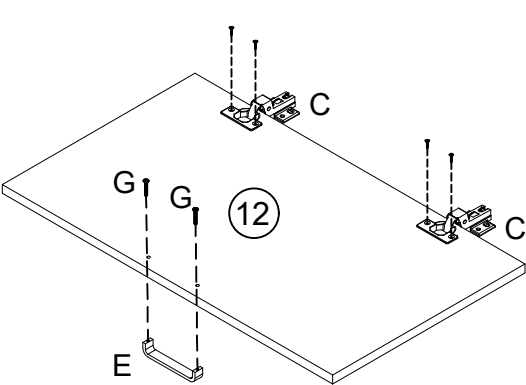


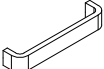
|                                                                                    |        |
|------------------------------------------------------------------------------------|--------|
|   | Hx2pcs |
|  | Ix8pcs |

Step30  
Schritt30

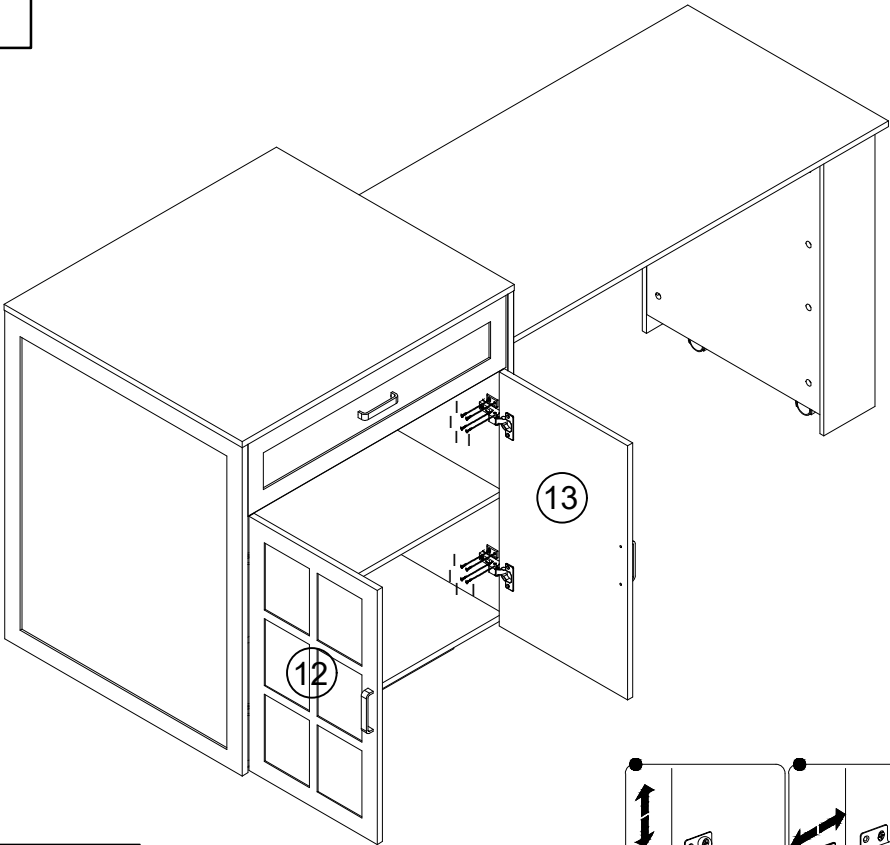


Step31  
Schritt31

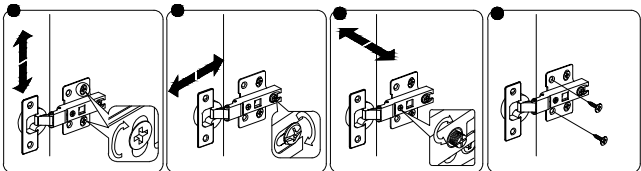


|                                                                                    |        |                                                                                     |        |
|------------------------------------------------------------------------------------|--------|-------------------------------------------------------------------------------------|--------|
|   | Cx4pcs |   | Ex2pcs |
|  | Gx4pcs |  | Ix8pcs |

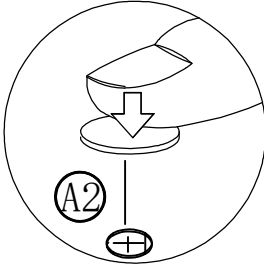
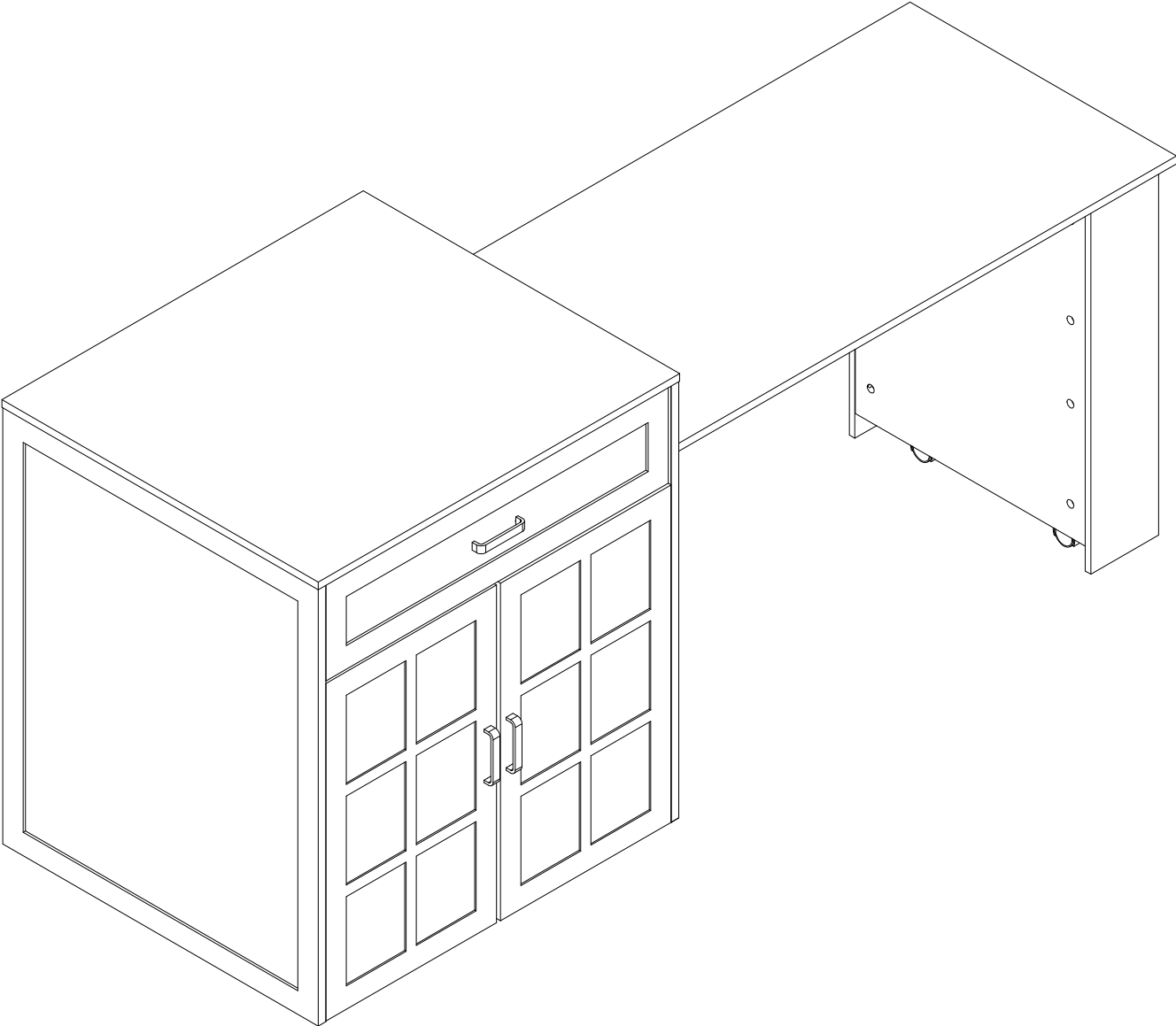
Step32  
Schritt32



|                                                                                    |         |
|------------------------------------------------------------------------------------|---------|
|  | Ix16pcs |
|------------------------------------------------------------------------------------|---------|



Step33  
Schritt33



Kx97pcs